

**OBJECTIVE: Quality Issue** 

Sales and Marketing are receiving a great deal of feed back from customers and consumers that we are losing sales at a devastating level to the Savage Accutngger offerings.

Action: Ilion and R&D to collectively advise of test status of the fluted firing pin design, ISS removal, and how and when we can expect to see trigger pull weights to return to a reasonable level. Today, they are excessive. Also review Mayfield's ability to address this issue on the M710 and how that could translate into an improvement for the M700. Also review status of bolt-action maintenance review program.

Ongoing discussion on how to improve processes. Will continue to review at subsequent meetings.

Model 40-X Triggers in Varmint/Police Rifles

OBJECTIVE: Product enhancement

Action: Test rifles are on hand at E-Town. R&D to advise of status of testing on this topic. Testing was scheduled to be complete in December.

Test results indicate that results of using the M40-X trigger does not yield results significantly different than current fire control.

Centerfire Rifle Chamber Specs – Illion reamers as compared to SAAMI

OBJECTIVE: Quality Issue

Action: Perniciaro/Diaz to advise if proposals will be made to SAAMI to add freebore to cartridge drawings determined to be an issue from last meeting.

No discussion at this meeting.

ACTION: Will review at next PTM prior to SAAMI Meeting.

Model 7400 Improvement Project

OBJECTIVE: Quality Issue

Findlay reviewed plan for M7400 improvement process to gas system, action bars, barrel lug, action bar sleeve, and barrel extension. Current testing showed significant improvement in performance on 22" and 20" barrel lengths. 18" Barrel testing will take place in January, with endurance testing in February. Team discussed perhaps giving the new iteration a new Model designation.

ACTION: Will review January test results at next PTM.

Bolt-Action Rifle Torque Settings at Final Assembly

OBJECTIVE: Quality Issue

Trull has requested that assembly change their process to use torque wrenches to assemble M700 & M7 actions to the stock at correct torque specifications to insure that product is consistent going to the consumer.

**ACTION:** Engineering advised that processes were being changed to reflect this. Will review results at next PTM.



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