I just purchased a new 700 Custom KS Mountain Rifle in .280 Remington. I

Discussion Thread

Response (TONYA)

At 01/30/2002 11:39 AM we wrote Dear Mr. Bloss:
Thank you for your support of our products. The Gustom Shop firearms
offer a higher grade of firearms. The Custom Shop offers button rifling
which increases barrel life. The Kevlar reinforced fiberglass stock is
lighter than wood and is very strong and durable. Each Custom Shop
firearm is individually produced. The triggers are hand assembled and
carefully tested. Accuracy is guaranteed 1/2" at 100yds. Remington
manufacturers the barrels. To see the markings you must remove the stock.
The markings are hidden.

Customer (George Bloss) 1/24/2002 6:36:58 PM ---- 01/24/2002 06:36 PM ----- 1 just purchased a new 700 Custom KS Mountain Rifle in .280 Remington. I don't have the serial number with me here at my office, or I'd include that. This rifle has the matte carbon steel action and barrel.

My question is basically this: What does the Custom Shop do to these rifles which differs from a synthetic stacked over the counter Mountain Rifle?

I wanted the 24 inch barrel and wanted a _280 I have two other .280's, a Model 725 (getting rare, especially in _280) and a late 60's 742. I have extensive reloading data for both rifles and continue to believe that the .280 is the best all-around cartridge for North America. But the only way to get the longer barrel was a Custon Shop gun. I had heard good things from others about their Custom Shop guns and wanted something different than what people buy off the shelf.

I notice that the barrel has no name on ft - only a stamp designating the cartridge for which it is chambered and another proof stamp. Is this a different barrel than normally fitted on the mountain rifle? Is this a Remington barrel or manufactured by someone else?

Is anything special done to the action, such as hand fitting to the stock, "truing", or "blue-printing" the action, lapping of the barrel, special attention to the trigger, etc.

This rifle grouped '70" at 100 yards with 140 grain handloaded Nosler balistic tips behind \$6 grains of Reloader 19, your cases and primers — this is 2950 +/- fps in that barrel. That was the very first group for size shot after the scope was sighted in. (Leupold LPS 2.5x10 in Talley TNT QD rings and bases). I am wery happy with this for a right out of the box new rifle with a sporter contour barrel.

I think it might do even better, but before I go giving attention to anything, I'd like to know what you guys have already done first. So, my question is what is different from a production run Mountain Rifle in .280 other than two more inches on the barrel?

Trigger pull seems a bit heavy, although it is crisp, with very little overtravel or creep. I have not actually measured it yet, but in comparison to several other of my bolt rifles which have 2 1/2 - 3 lb triggers (Remington, Winchester and Sako, it is probably going to be in the 5 lb range.

I don't want to pay a gunsmith to do something you guys have already done,