

Rifled sided barrels have basically model sites. They are welded on at the base.

About 2 yrs. Ago we started making barrels by cold forging. We now do laser edging on the writing on the barrels.

Police barrels have detent rings on the BBL Guide Rings.

The best way to site a gun in is at 25 feet and go from there.

Porting on choke tubes reduces recoil.

Police barrels and Marine Magnum have detent rings and magazine cap is ported. You can't put a regular barrel on a police gun w/o having a detent spring installed. You could loose your barrel without it. (You would shoot it out)

Timing cuts on the action bars activate the shell latches.

## Trouble shooting:

If they say that the long skinny thing keeps falling out then it is the shell latch. (This is staked in)

If consumer can't open the fore end up to eject the spent shell then there is probably a burr in the chamber near the barrel extension. Can be filed down.

If the barrel guide ring falls off then gun needs to be taken in or send to RARC & it will be replaced.

Consumer says that the end of the barrel is not concentric (shooting off to the left, right, or whatever), the customer may say that the metal on one side of the end of the barrel is thicker than the other (this is OK-it is from the spin polishing-if it were bored wrong then the choke tube wouldn't go in)

9 times out of 10 this is caused by the barrel-sometimes it's the magazine tube-send the total gun to the factory.

If the trigger plate pins keep falling out then the detent spring is missing. We can sell them a new one.

Gun owners sometimes loose these pins when they put a saddle scope mount on you take these off the gun and use the scope mount scope screws. Many times when gun owner's are ready to take these off the firearm they can't find those original pins-we can sell them more.