

**CONFIDENTIAL**

Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD  
ELIZABETHTOWN, KY 42701

- any other part subjected to the proofing stress, which can be visually examined for damage.
- Any "suspicious" areas should be submitted to magna-flux inspection before proceeding.
- The fired proof cartridge should be examined to determine that no firearm fault has introduced cartridge failure, such as:
  - Expanded cartridge head.
  - Excessive roughness, rings, or bulging, which would affect extraction.
  - Beginning separation or material stretching in front of the case head indicating excessive headspace or excessive pressure as stated above.
  - Any cartridge case failure indicating a firearm fault.
- In addition, the spent proof round should be examined for the presence of unusual deformation, split case or split head, and for any evidence of a pierced primer. Any of these conditions may be indicative that high-pressure gases may have vented into the action where other damage to components may have occurred.
- Take note of any indication of significant gas leakage. If present, it may indicate that the firearm was not subjected to full proof pressures and the proof test would then be invalid and would require re-proofing.
- A firearm is only properly proofed when the cartridge has been fired without evidence of significant gas leakage.
- Save the spent proof case in a Zip-Lock plastic bag and label and place in the data packet for further reference. If any parts were broken or otherwise damaged, place these parts in the same bag as the proof case and label. Place a label on the firearm and withdraw the firearm from the test.
- Each sample firearms' headspace (see following procedure "TLW0300G - Re-Measure Headspace after Proof") must remain in range from min. to min. +.007" after proofing, with no individual firearm's headspace to grow more than .002" after firing one proof round. After successful proofing, the right lug on the bolt head will be marked in the center (i.e. center of top to bottom and center of front to rear) of the lug with a center punch to indicate that it has been proofed.
- After proof, if the firearm passes the inspection and headspace has been measured (see next section of test plan), stamp the firearm on the barrel with an authorized Remington proof stamp. Locate the proof mark on the

J.R. Snedeker

Page 10 of 51

11:15 AM

06/12/06

TLW0300

Remington Confidential

Revision # 3