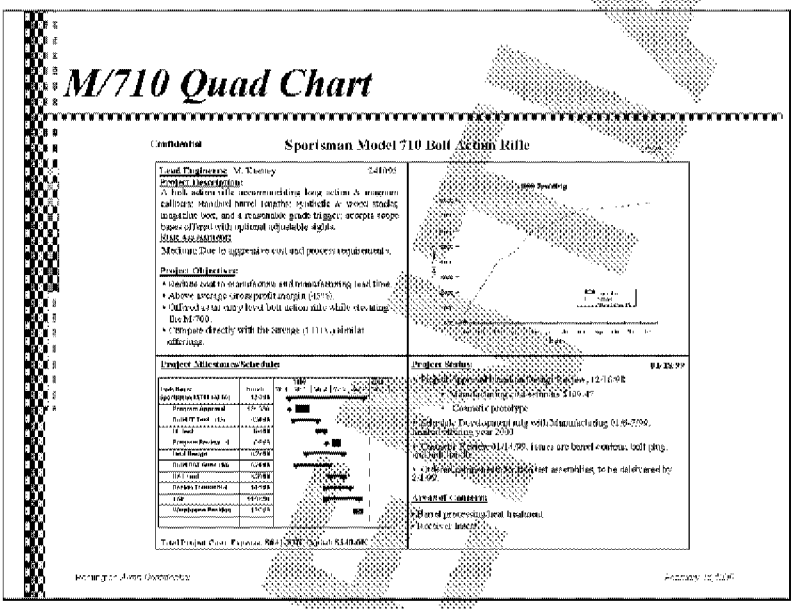

M/710 Quad Chart

Confidential

Sportsman Model 710 Bolt Action Rifle

Lead Engineer: M. Keeley 241005

Project Description:

A lock-down rifle incorporating bolt action & maximum calibrate standard barrel together synthetic & wood stocking magazine box, and a reasonable grade trigger; accepts scope bases offered with optional adjustable sights.

Risk Assessment

Medium: Due to aggressive cost and process requirements.

Project Objectives:

- Develop and to demonstrate and manufacturing lead time
- Achieve average gross profit margin (45%)
- Offered at an entry level bolt action rifle while elevating Rodel 700
- Compete directly with the savage (111), a similar offering.

Project Milestones/Schedules

Milestone	Date
Program Approval	12/98
Rodel 710 Feed (Rx)	12/98
710 Feed	12/98
Program Review 4	2/99
710 Design	12/98
Rodel 710 Sent (Rx)	12/98
710 Feed	12/98
Design Freeze 4	12/98
710	12/98
Employee Review	12/98

Total Project Cost: Expense: $84,000 Capital: $1.0 mk

Project Status

- Rodel 700 [illegible] Review, 12-10-98
  - Manufacturing has [illegible]
  - Cosmetic prototype
- Rodel 710 Development ruig with Manufacturing 01/98-7/98. Sealed Offering year 2000
- Capacity Review 01/14/99. Issues are barrel contour, bolt plug, [illegible]
- [illegible] bolt set assemblies, to be delivered by 2-1-99

Current Concerns

- Barrel processing/heat treatment
- Protected [illegible]

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Subject to Protective Order - Williams v. Remington