

### TRIGGER ADJUSTMENT WARNINGS

At the customer's request, the special-order trigger mechanism installed on this rifle has been adjusted at the Remington Custom Shop to have a two-ounce trigger pull with minimal creep and overtravel. For those experienced target shooters who wish to adjust or change the settings on this trigger, the mechanism is adjustable. Remington recommends that any such adjustments be made by either returning the rifle to the Remington Custom Shop or taking the rifle to an authorized Remington Repair Center with a gunsmith competent to make these types of modifications, using the following schematic of and adjustment instructions for the trigger mechanism:

The direct action two-ounce trigger (Fig. 1) engagement is adjusted by trigger engagement screw (A) at rear. Turning screw outward or counter-clockwise increases engagement. To decrease engagement, turn screw inward or clockwise. The trigger spring screw (B) bears against trigger spring (C), and should be adjusted to return trigger positively to position. The trigger spring is light and is used only for return of the trigger (D). The trigger stop screw (E) adjusts overtravel or backlash. An adjustment with too little overtravel will cause failure to cock or failure to fire. All three screws are held friction-tight with "Loc-Tite"<sup>tm</sup> and should not be removed and cleaned. Too little engagement of Sear Lever (F) with Trigger Connector (G) may cause failure to cock. Too much engagement will increase pull weight and may cause creep and excessive length of trigger pull. Proper engagement is about .010".

(Schematic will be inserted in space above)