

Running parts for T&P (with cutdown receiver inserts) through CMM and serializing now. Building into complete guns by 12/22. Will send SN's to E-Town for T&P selection by end of week.

Tool for molded inserts being tweaked now. When final molded parts are complete, will send to E-Town for cursory check.

Enough "old" non-all metal receiver material to last until beginning of March. Will segregate inventory and move through Wal Mart.

Could begin production a week or two after T&P exit.

Model 504-T LS HB – Diaz/Lance/Trull

- Need to firm up path forward

Shipping new DAT lot of bbls to Will this week. R&D is going to get correct stock with pillars on them. Trull to call Boyd's to try and get them expedite stocks. 3 guns for SHOT are complete. Outdoorlife's sample is close to complete. Shooting around 0.60" out of jack. Will shoot from shoulder also. Will ship by end of year with M710 all-metal receiver. Lance and Vicars are concerned that a 0.50" max group size is not achievable on a production basis. Plan is to test current batch in DAT and analyze results. Discussion also centered around taking extra care on the heavy barrel models. Suggestions are: lapping all bores, shooting off shoulder and including a target in box with the heavy barrel guns only.

Model 504 Accuracy Standards – Lance/Vicars

- Need to firm up action plan/path forward on guns in OHL
- Need to firm up action plan for production path

Just released 279 guns. Will receive 900 guns back from OHL and begin sorting through, shooting and lapping where necessary. Concern from Lance is time involved. Plan is to monitor open orders and set a target of keeping pace with customer orders plus 5%-10% at any given time.

Current plans on accuracy is focused in on the stock. Have worked with Boyd's to modify the stock to add pillar bedding and to remove the pressure point forward of the receiver (pads at muzzle remain). This has resulted in accuracy improvement of 0.10"-0.20". Cost implications are minimal. Boyd's is to provide 20 sample stocks to validate results and then will implement.

Model 710 Short Action – Diaz

- Path forward and status on new direction to use std. action and stock.

Norton working on getting .243 Win barrels made now from outside source. Tooling for Mayfield is 8 weeks out. Will begin EET phase with sourced barrels.

Military/Law Enforcement

870 MCS-Status Update

- Israeli 120 day order with 10" bbl and threaded muzzle break choke tube, would not work. Need direction from Schoppman and Foster.
- Airforce order pending for 1150 guns.

7615-Status Update

Finishing Prod. Transmittal by Jan. 3. 100 gun T&P build 4-10. Testing until February 7th. Production plan has 200 in February 750 in March.