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FOR IMMEDIATE RELEASE

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Model 504™ Bolt Action Rimfire Rifle Chambered for New "Tack-Driving" 17Mach2™ Cartridge

Madison, NC – The introduction of the exciting new Hornady 17Mach2 cartridge has set the rimfire world on fire because of its lightening fast speed, flat trajectory and impressive accuracy. Partnering the explosive 17Mach2 cartridge with the finely crafted, highly accurate Remington® Model 504 bolt action will provide rimfire enthusiasts with unsurpassed performance in a classic rimfire package.

Introduced in 2004, the Model 504 Bolt Action Rimfire Rifle features a trim-designed, American walnut stock with rubber butt pad and installed swivel studs. Adding to the classic touch is the satin finish on the stock, top cap medallion featuring the stylized script "R" logo and satin blued finish on all exposed metal parts.

Emphasis on design integrity and quality workmanship is evident in the many features of the Model 504 rimfire rifle. The receiver is machined from a solid bar of steel with a rear lock-up design and positive bedded action with twin takedown screws. Dual extractors provide for positive feeding from the 6-round, flush mount metal magazine. A fully adjustable trigger group further enhances accuracy. The 20-inch clean barrel has a standard sporter contour with 5R button rifling, used in our custom Model 40-XR target rifle, and recessed target crown. The bolt has a 90-degree throw, is field strippable without tools and features a nickel-plated body finish and smooth round ball handle. Drilled and tapped for scope bases, the Model 504 is field-ready.

The Model 504 Bolt Action Rimfire Rifle in the sizzling new 17Mach2 is available mid-October 2004 at a suggested retail price of \$710.

Model	504 Bolt Action Rimfire
Action	Bolt Action (17Mach2)
BL Length	20 inches
Overall Length	39 1/2 inches
Avg. Weight	6 lbs.
Stock Material	American Walnut
Stock Finish	Satin
BBL Material	Carbon Steel
BBL Finish	Matte Blue

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17Mach2® is a trademark of Hornady Manufacturing Company.

Remington Arms Company, Inc.

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