

plate quote, same machining operation on cast aluminum version. Look at current BDL stainless offerings, 18M for conservative quote.  
Sietsema to get technical data to Trull ASAP.

- Update to Varmint Line – Review/discuss new concepts. Review McMillan stock designs
  - H.S. has submitted to Trull a restyled varmint stock. Will feature two front studs, some reshaping of fore end. Sample received is of Desert Tan which will be used on the blued VS gun. H.S. is resubmitting a different color that will make the stainless gun more appealing to the eye.
  - VS SF to feature blacked flutes like EtronX
  - VS to add fluting to barrel (same w/ LH)
  - VLS to use proposed new laminate stock from Accurate Innovations pending Engineering's review to be complete by 4/15/04.

Action: Engineering to provide update on new laminate stock with bedding block

Action: Need to make sure that purchasing/planning understands that the line is being revamped and to address orders for stocks accordingly. This applies to all new Spring guns and Spring gun deletions.

Tan with white web on blued gun and adding flutes

Black with green web on stainless gun with black flutes

Accurate Innovations stock did not perform better than standard VLS.

Some possible environmental issues with powder coat, will have to address, but not a show stopper.

Potential stranded inventory on rifles is \$22k

- Model 700 Classic  
ACTION: 2005 M700 Classic will be .308 Win.
- Model 700ML Plans  
ACTION: Discontinue line for 2005. Finished goods inventory has been liquidated. Need to assess stranded WIP inventory for write off.  
ACTION: Perniciaro to advise of guns built with Green Mountain barrels. We have a home for some of them.  
ACTION: Price Green Mountain barrel guns appropriately for WIP guns. Contact Trull when ready to advise D Evans.

#### Ilion Engineering Topics – Rifles

- Improved Chamber Finish Program  
OBJECTIVE: Product Enhancement  
Engineering reported at last meeting that this process is being held up due to chamber eccentricity issues. Bulk of problem appears to rest with current CF heading process at Ilion.  
Action: Starting by end of March on Stainless models per last meeting. Engineering to confirm.  
Added process and changed some tooling. Has been implemented on all bolt actions. Surface finish running below 20. 7400's machined burnished and at the same level. Ultimate goal is to get below 10. Will continue to work on improvements.
- M700 Firecontrol Project  
OBJECTIVE: Product enhancement to improve trigger pull weights and feel to improve competitive position in Marketplace  
Action: Ilion to advise of status and timeline.  
DAT testing complete by 8/1/04