

- Model 700 204 Ruger  
 OBJECTIVE: New Product  
*NPP-2004-36, 37, 38 RAMACS 6196 (LV SF), 7467 (VLS), 7527 (ADL SYN)*  
*Current on order status is 3,585 pieces (1376- ADL, 1224-VLS, 985- LV SF)*  
 ACTION: Test and Production Status from Ilion last meeting notes showed that we should be production capable by end of March.  
 T&P complete. Will build ADL May 19<sup>th</sup> 125 per day/June, VLS in June, and LVSS in July  
 Total 7601 on order

## 2005 Prospective Ilion New Rifle Programs

### 2005 New Products

- **Model 700 Synthetic Stock Redesign Status**

- Need sample stocks by Sept. 30, 2004

**ACTION:** Need to have a concise, focused discussion on quotes received thus far and risk assessment from Legal after review of Hogue patent.

Quote-\$570K for LA/SA/HB

Would have to come out of capital budget; unbudgeted for.

LH stock could be build for an additional \$40K

Design is modular design.

Total cost per stock \$13.54

Need quote from ORC

Need to schedule meeting to look at options in Etown 4.22

Hogue patent-Patent on over mold. Will have to work with Hogue directly. Will meet with them at NRA.

May be worthwhile for Hogue to quote.

- **M700 LV-Custom Foam Stock**
- \$30 savings v. Bell & Carlson
- Pillar bedded, steel reinforced
- Weight currently with in ounces of B&C stock, can change weight

**ACTION:** Communicate desire to pursue to purchasing

Prototype due in 4/15/04, assuming everything looks good, will start die work immediately.

- **Model 700 Special Purpose Synthetic**— Follows M700 Synthetic Stock Project
  - Must compete with Tikka and Vanguard

**ACTION:** Trull to evaluate

- **Model 700 "Super Stainless"**— Follows M700 Synthetic Stock Project & Coatings work by Ilion

- High-end Stainless offering. Must offer improved hardness & corrosion resistance over regular stainless.

- Will incorporate rubber over molded panels in fore end and grip.

**ACTION:** Trull approved color sample sent to Madison by Engineering provided we can match trigger guard/Floorplate and bolt plug. Need to have a breakdown this meeting of a. Cost b. Properties c. Technical "jargon" to use to develop a marketable name for the process and what the features/benefits are. Discuss running progressive salt spray test on the M700 with this coating, as well as the Ruger M77 Stainless, Winchester M70 Stainless, and Browning A-Bolt Stainless for marketing purposes.

\$20-\$25 for bbl and bolt assembly. Getting floor plate to match may be an issue due to powder quote. Will investigate powder quote to match. Get investment cast steel trigger plate quote,