

- R3 Pad on Wood Stocks
OBJECTIVE: Product enhancement
Action: Ilion to confirm roll-in to begin Q2 and establish timeline by model.
- Waiting of norbides from S&K
- No RAMAC change
- Start implementation in February 2004
ACTION: Matrix of products to J. Trull and J. Fink from Engineering. R3 Label on 5 pack for identification.
- Will be cataloged in 2005

- Styrofoam Insert in Gun Boxes
OBJECTIVE: Product enhancement
Action: Shumway to update team on progress.
- Two new vendors given drawings
ACTION: Make sure trigger block will fit into new insert

- Salt Bleed Out
OBJECTIVE: Quality Improvement
We continue to see bluing salt bleed out all too frequently on both our shotguns and our rifles. Other manufacturers do not appear to have the same degree of problems with this issue.
ACTION: Ilion to advise on progress to eliminate(no-bleed tank project)
SEE M332 for current status

ILION BASED RIFLE PRODUCTS

2004 New Rifles

- Model 700 CDL (Classic Deluxe)
NPP-2004-24 RAMACS(7007,7015,7011,7017,7047,7049,7051,7053)
OBJECTIVE: New Product
Action: Production Status from Ilion
- Magnum and Long Action at first article
- All eight skus scheduled for March production
- Have tested stocks and accuracy; no concerns to date
- Need Rep Samples 41 guns plus 5 for Press Argentine hunt
Action: WE MUST SHIP CDL'S IN THE FIRST QUARTER!

- Model Seven Synthetic Stock
OBJECTIVE: New Product
Action: Status of mold texturing and samples for SHOT to Trull
- Go to black stock-eliminate custom color.
- Being told black polypropylene same price as black rynite
- Why isn't black rynite more expensive?
ACTION: Samples to Trull at SHOT, determined to go with Polypropylene gray stock. Texturing not great, but will leave as is for not. Marketing direction to proceed with production.

- Model 700 204 Ruger
OBJECTIVE: New Product
NPP-2004-36, 37,38 RAMACS 6196 (LV SF), 7467 (VLS), 7527 (ADL SYN)
ACTION: Test and Production Status from Ilion
- Project ahead of schedule
- Barrels going to assembly 1st of February
- Meeting 1.5" 5 shot accuracy may be problematic for ADL, may need 2.2" spec