

Evans reviewed current plans for RARC's and Premier Service Centers. Also reviewed top repairs by Model as found in the Arm's Service Repair system and discussed reporting possibilities. Discussion also centered on bolt action rifle's and how after market or adjusted triggers were handled on incoming repairs. Current practices were to remove an aftermarket trigger from an incoming repair, test fire it with a slave trigger and return the firearm to the consumer without the trigger installed.

Action: All agreed that there is no good reason not to work on rifles with aftermarket triggers installed. This practice will be discontinued effective immediately. Perniciaro & or Cahan will address this issue with gallery personnel and Evans with Arms Service personnel.

Action: Trull/Evans to discuss adjusting trigger pull weights by factory or RARC's with respect to what poundage limits and what warnings need to be issued to the consumer. This to take place by 9/30.

Action: Evan's group to make first cut at issuing a summary report to the plant staff (Perniciaro from Ilion and Golemboski from Mayfield) and provide this first cut to them by 9/30.

Action: Evan's to investigate improving the sorting ability of the current reporting (i.e. by RAMAC, date shipped, etc.) report back to team by mid October.

- 3" Chambers in 20 ga deer barrels (NPP 2003-78)
OBJECTIVE: Uniformity across 20 gauge slug offerings.
ACTION: Alan Serven to submit a chamber drawing at the next SAAMI meeting.
Update on manufacturing plan and timeline.
- R3 Pad on Wood Stocks
OBJECTIVE: Product enhancement
Action: Review samples at this meeting.
Trull and Schoppman reviewed samples and confirmed that this is what they wanted with exception of the side ribs on the pads. Trull and Schoppman confirmed that a clean break with respect to S&K production was desired (i.e. pick a date to switch everything over).

Sims Priorities determined as:

1. Wood R3
2. 2100
3. Davis LE
4. Davis SG YTH

Action: Engineering to initiate contact to have Sims proceed with mold changes to begin production. Phase in date to be established by Ilion by 9/30.

- Styrofoam Insert in Gun Boxes
OBJECTIVE: Product enhancement
Action: Discuss how the current inserts can be improved to prevent contaminating firearms and leaving residue on stocks.
Schoppman/Trull tasked plant with reviewing current options with respect to packaging. Ilion will initiate, but implementation must be congruent with Ilion and Mayfield products. Primary concern is that current styrofoam beds are problematic due to the fact that the Styrofoam beads flake off and get trapped in the guns and that the residue from the beds rubs off on stocks. Considerations for new options should include:
- Cost