

John Trull

From: Shoemaker, Christopher D.
Sent: 11/10/2003 07:43:53 AM
To: Golem, Todd E.; Trull, John
CC: Perniciaro, Stephen; Bunnell, Jim
BCC:
Subject: RE: M700 CDL

John, Engineering is working on a torque spec for assembly. Currently our process records are inconsistent as most do not call out a torque spec. and the few that mention one simply say not to "apply max torque of 35 in lbs." Once a torque spec is set I will have the wrenches in the assembly area calibrated for it.

-----Original Message-----

From: Golem, Todd E.
Sent: Friday, November 07, 2003 3:24 PM
To: Trull, John
Cc: Shoemaker, Christopher D.; Perniciaro, Stephen
Subject: RE: M700 CDL

John,

Multiple screws on one print is not uncommon. The only difference between the screws is over all length. This allows for a simple print with a parts list and usage table.

The rifle will go out of here on Monday.

Regards,
Todd E Golem

-----Original Message-----

From: Trull, John
Sent: Friday, November 07, 2003 2:36 PM
To: Golem, Todd E.
Cc: Shoemaker, Christopher D.; Perniciaro, Stephen
Subject: RE: M700 CDL

Thanks for the feed back Todd. The obvious question in my mind on the takedown screw is why do we list 11 different screws on the print? I suppose if it were for different stocks, that is somewhat understandable but I would think we would want to get everything consolidated down substantially.

Chris and Steve, please keep me informed on the corrective actions. Also, where do we stand on having our assembly folks using torque wrenches and assembling actions to stocks to a consistent torque specification? We tell our consumers and our RARC's to adhere to a torque spec. It hardly seems logical to expect them to adhere to something that we ourselves do not.

Thanks,

John Trull
Product & Planning Manager, Firearms
Remington Arms Co., Inc.
(336) 548-8737 Phone
(336) 548-7737 Fax
john.trull@remington.com
www.remington.com

-----Original Message-----