Todd,

I have one here. The gun is on my consignment account, so I will need it back; or it will need to go back on a RGA. I would prefer to send it to your attention and then get it back as I am afraid that if we RGA it, it will end up on the rack as a WIP gun. Does it need to come to your attention? Also, this gun had an issue with the bolt binding when the front take down screw was torqued to spec. The screw appears much too long, so you guys may want to have someone review this as well.

Thanks,

John Trull
Product & Planning Manager, Firearms
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----Original Message-----From: Golem, Todd E.

Sent: Wednesday, October 22, 2003 8:44 AM

To: Shoemaker, Christopher D.

Cc: Joy, Robert L.; Trull, John; Perniciaro, Stephen Subject: RE: Problem with Rifle for Sports Afield Test

Chris.

I will begin to look into the fire control issue, but it would be VERY helpful to have an example of one of these rifles with a hard force safety. Would it be possible to get one to me?

Regards, Todd E Golem Quality Engineer Ext.-3364 Pager-157

----Original Message----From: Shoemaker, Christopher D Sent: Tuesday, October 21, 2003 5 37 PM

To: Perniciaro, Stephen Cc: Golem, Todd E.

Subject: FW: Problem with Rifle for Sports Afield Test.

Steve, I think the action on the take down screw torque and length is a process issue and belongs to your group. I will ask Todd Golem to add the fire control quality issue to his list of to do's when he is not tied down with 2100 tasks.

----Original Message-----From: Trull, John

Sent: Tuesday, October 21, 2003 5:20 PM

To: Shoemaker, Christopher D

Cc: Perniciaro, Stephen, Joy, Robert & Bunnell, Jim Subject: RE: Problem with Rifle for Sports Afield Test.

Chris,

Please let me know what corrective actions are being taken. I can confirm on the rifle that I had a problem with the bolt closing that the wrong screw was used. I compared the front takedown screw that gave me a problem with one from a gun that didn't and there was probably 0.200" difference in length. I would certainly prefer that we assemble each rifle to the same torque specification rather than making it