

Model 40-XS .308 Win Cal Bolt Action Rifle System

Product Cost Estimate:

8/13/03

P/N	Description	Mfg Variable cost (VC)			Plant Ovhd & Depr. Cost	Total Mfg Cost
		Material	Labor & EBs	Mfg Ovhd		
		(a)	(b)	(c)	(d)=(a+b+c)	(f)=(d+e)
96002	Barrel Assembly 24"	\$ 19.24	\$ 18.04	\$ 19.28	\$ 56.56	\$ 70.10
94098	Bolt Assembly	7.85	4.15	3.09	15.09	18.18
17013	Bolt Stop	0.17	0.11	0.05	0.33	0.40
24475	Bolt Stop Pin	0.10	-	-	0.10	0.10
15224	Bolt Stop Spring	0.07	-	-	0.07	0.07
97092	Pelican Case	121.54	-	-	121.54	121.54
17017	Ejector	0.35	-	-	0.35	0.35
94555	Ejector Pin	0.01	-	-	0.01	0.01
17019	Ejector Spring	0.03	-	-	0.03	0.03
93712	Extractor	0.75	0.01	-	0.76	0.76
22041	Firing Pin Assembly	5.99	1.52	0.55	8.06	9.08
104127	Front Guard Screw	0.08	0.01	0.01	0.10	0.10
16715	Magazine	1.13	0.06	0.04	1.23	1.27
90982	Magazine Follower	3.71	0.57	0.22	4.50	4.92
15699	Magazine Spring	0.37	-	-	0.37	0.37
21723	Proof Round (1.13)	0.32	-	-	0.32	0.32
21485	Test Round (9)	2.61	-	-	2.61	2.61
104126	Rear Guard Screw	0.09	0.01	-	0.10	0.10
17034	Receiver Plug Screw (4)	0.16	-	-	0.16	0.16
24476	Sear Pin	0.10	-	-	0.10	0.10
	Stock Assembly	445.00	-	-	445.00	445.00
	(H&S Precision Part# PST25)					
	Trigger Assembly (40-X)	2.37	5.15	1.96	9.48	13.17
	Trigger Guard Assembly	200.00	-	-	200.00	200.00
	(Sunny Hill)					
201392	Trigger Loc	1.75	-	-	1.75	1.75
	Bipod (Harris LMS)	83.63	-	-	83.63	83.63
	Pod Lock (KMW Pod-Loc)	21.20	-	-	21.20	21.20
	Scope Rail (Badger Ordnance)	150.00	-	-	150.00	150.00
	Scope Rings (Badger Ordnance)	85.00	-	-	85.00	85.00
96222	Scope (Leupold VX-III 3.5-10x40 LR M1)	650.00	-	-	650.00	650.00
	Sling (Turner AWS Black #NMSRAWS)	26.00	-	-	26.00	26.00
	Final Assembly incl'g Kits (Est)	-	62.43	22.41	84.84	126.00
		\$ 1,829.62	\$ 92.06	\$ 47.61	\$ 1,969.29	\$ 2,032.32