

Model 40-XS .308 Win Cal Bolt Action Rifle System

Product Cost Estimate:

8/13/03

P/N	Description	Mfg Variable cost (VC)			Plant Ovhd & Depr. Cost	Total Mfg Cost
		Material	Labor & EBs	Mfg Ovhd		
		(a)	(b)	(c)	(d)=(a+b+c)	(f)=(d+e)
96002	Barrel Assembly 24"	\$ 19.24	\$ 18.04	\$ 19.28	\$ 56.56	\$ 13.54
94098	Bolt Assembly	7.85	4.15	3.09	15.09	3.09
17013	Bolt Stop	0.17	0.11	0.05	0.33	0.07
24475	Bolt Stop Pin	0.10	-	-	0.10	-
15224	Bolt Stop Spring	0.07	-	-	0.07	-
97092	Pelican Case	121.54	-	-	121.54	-
17017	Ejector	0.35	-	-	0.35	-
94555	Ejector Pin	0.01	-	-	0.01	-
17019	Ejector Spring	0.03	-	-	0.03	-
93712	Extractor	0.75	0.01	-	0.76	-
22041	Firing Pin Assembly	5.99	1.52	0.55	8.06	1.02
104127	Front Guard Screw	0.08	0.01	0.01	0.10	-
16715	Magazine	1.13	0.06	0.04	1.23	0.04
90982	Magazine Follower	3.71	0.57	0.22	4.50	0.42
15699	Magazine Spring	0.37	-	-	0.37	-
21723	Proof Round (1.13)	0.32	-	-	0.32	-
21485	Test Round (9)	2.61	-	-	2.61	-
104126	Rear Guard Screw	0.09	0.01	-	0.10	-
17034	Receiver Plug Screw (4)	0.16	-	-	0.16	-
24476	Sear Pin	0.10	-	-	0.10	-
	Stock Assembly	445.00	-	-	445.00	-
	(H&S Precision Part# PST25)					
	Trigger Assembly (40-X)	2.37	5.15	1.96	9.48	3.69
	Trigger Guard Assembly	200.00	-	-	200.00	-
	(Sunny Hill)					
201392	Trigger Loc	1.75	-	-	1.75	-
	Bipod (Harris LMS)	83.63	-	-	83.63	-
	Pod Lock (KMW Pod-Loc)	21.20	-	-	21.20	-
	Scope Rail (Badger Ordnance)	150.00	-	-	150.00	-
	Scope Rings (Badger Ordnance)	85.00	-	-	85.00	-
96222	Scope (Leupold VX-III 3.5-10x40 LR M1)	650.00	-	-	650.00	-
	Sling (Turner AWS Black #NMSRAWS)	26.00	-	-	26.00	-
	Final Assembly incl'g Kits (Est)	-	62.43	22.41	84.84	41.16
		\$ 1,829.62	\$ 92.06	\$ 47.61	\$ 1,969.29	\$ 63.03
						\$ 2,032.32