Embellishment changes to shotgun receivers, NPP-2004-29
 OBJECTIVE: Change or eliminate the "dated" embellishment on our current receivers to better respond to market requests.
 ACTION: Schoppman to work with Skinner to plan implementation and not strand

Shotgun samples

OBJECTIVE: Meet deadlines for Writers and Sales samples

inventory of embellished product. New RAMACs may be required.

ACTION: Schoppman to review sample needs for new product IAW the quantities and timeline delivered to Ilion in July.

Ilion Quality – Shotguns

Shotgun POI

OBJECTIVE: Conformance to SAAMI spec

ACTION: Need samples in Madison of new rib design for evaluation.

Samples due to Marketing end of August. Schoppman to review the design and give direction on approval. Priority of shotguns in which to incorporate these changes first:

- 1. All 1100 Target, 1100 Classic Field and Synthetic
- 2. 11-87 Premier and SP/SPS
- 3. 870 Wingmaster and SPS
- 4. 870 Express
- 5. SP-10
- 11-87 Super Mag

OBJECTIVE: Determine necessary changes to make this product to the performance requirements as originally specified.

Action: Engineering to provide update on design recommendations and timeline for implementation. What testing needs to be done and when can we expect to make the transition in production?

ILION BASED GENERAL TOPICS

- Elimination of ISS on common fire control and Model 700, Model 7
 ACTION: Schoppman/Trull to provide direction on replacing the ISS on all Ilion based product. Ilion to provide an update on testing impact and impact to parts lists.
- Customer/Consumer Issues

OBJECTIVE: Feedback to Manufacturing on key customer and consumer issues. ACTION: Danny Evans to cover top product issues as reported by CSRs and

Consumer Service, broken out separately by shotguns and by rifles.

3" Chambers in 20 ga deer barrels (NPP 2003-78)
 OBJECTIVE: Uniformity across 20 gauge slug offerings.
 ACTION: Alan Serven to submit a chamber drawing at the next SAAMI meeting.
 Update on manufacturing plan and timeline.

R3 Pad on Wood Stocks

OBJECTIVE: Product enhancement

Action: Review samples at this meeting.

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