

**Model 40-XS .308 Win Cal Bolt Action Rifle**  
**Product Cost Estimate:**

8/13/03

| P/N     | Description                                   | Mfg Variable cost (VC) |                 |                 | Plant Ovhd<br>& Depr. Cost | Total<br>Mfg Cost |
|---------|-----------------------------------------------|------------------------|-----------------|-----------------|----------------------------|-------------------|
|         |                                               | Material               | Labor & EBs     | Mfg Ovhd        |                            |                   |
|         |                                               | (a)                    | (b)             | (c)             | (d)=(a+b+c)                | (f)=(d+e)         |
| 96002   | Barrel Assembly 24"                           | \$ 19.24               | \$ 18.04        | \$ 19.28        | \$ 56.56                   | \$ 70.10          |
| 94098   | Bolt Assembly                                 | 7.85                   | 4.15            | 3.09            | 15.09                      | 18.18             |
| 17013   | Bolt Stop                                     | 0.17                   | 0.11            | 0.05            | 0.33                       | 0.40              |
| 24475   | Bolt Stop Pin                                 | 0.10                   | -               | -               | 0.10                       | 0.10              |
| 15224   | Bolt Stop Spring                              | 0.07                   | -               | -               | 0.07                       | 0.07              |
| 17017   | Ejector                                       | 0.35                   | -               | -               | 0.35                       | 0.35              |
| 94555   | Ejector Pin                                   | 0.01                   | -               | -               | 0.01                       | 0.01              |
| 17019   | Ejector Spring                                | 0.03                   | -               | -               | 0.03                       | 0.03              |
| 93712   | Extractor                                     | 0.75                   | 0.01            | -               | 0.76                       | 0.76              |
| 22041   | Firing Pin Assembly                           | 5.99                   | 1.52            | 0.55            | 8.06                       | 9.08              |
| 104127  | Front Guard Screw                             | 0.08                   | 0.01            | 0.01            | 0.10                       | 0.10              |
| 16715   | Magazine                                      | 1.13                   | 0.06            | 0.04            | 1.23                       | 1.27              |
| 90982   | Magazine Follower                             | 3.71                   | 0.57            | 0.22            | 4.50                       | 4.92              |
| 15699   | Magazine Spring                               | 0.37                   | -               | -               | 0.37                       | 0.37              |
| 21723   | Proof Round (1.13)                            | 0.32                   | -               | -               | 0.32                       | 0.32              |
| 21485   | Test Round (9)                                | 2.61                   | -               | -               | 2.61                       | 2.61              |
| 104126  | Rear Guard Screw                              | 0.09                   | 0.01            | -               | 0.10                       | 0.10              |
| 17034   | Receiver Plug Screw (4)                       | 0.16                   | -               | -               | 0.16                       | 0.16              |
| 24476   | Sear Pin                                      | 0.10                   | -               | -               | 0.10                       | 0.10              |
|         | Stock Assembly<br>(H&S Precision Part# PST25) | 445.00                 | -               | -               | 445.00                     | 445.00            |
|         | Trigger Assembly (40-X)                       | 2.37                   | 5.15            | 1.96            | 9.48                       | 13.17             |
|         | Trigger Guard Assembly<br>(Sunny Hill)        | 200.00                 | -               | -               | 200.00                     | 200.00            |
| 201392  | Trigger Loc                                   | 1.75                   | -               | -               | 1.75                       | 1.75              |
| F200348 | RB1 Sporter Gun Case (vendor # 10484)         | 9.97                   | -               | -               | 9.97                       | 9.97              |
|         | Final Assembly incl'g Kits (Est)              | -                      | 62.43           | 22.41           | 84.84                      | 126.00            |
|         |                                               | <b>\$ 702.22</b>       | <b>\$ 92.06</b> | <b>\$ 47.61</b> | <b>\$ 841.89</b>           | <b>\$ 904.92</b>  |

Subject to Protective Order - Williams v. Remington

BARBER - REM DOC SB0016768

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