

Model 7600

Pump action centerfire rifle with detachable magazine – 1st manufactured in 1960 as the 760.

Receiver is engraved and made of steel (block of steel) based off of an 870 shotgun receiver butt stock off of 870 20 gauge will interchange. (Wingmaster satin finish).

7600 & 7400 all come with Monte Carlo stock. Same extractor and ejector as the 700. All of our firearms are push-fed.

7600 parts do not interchange with 760, only part that will interchange is the butt stock.

Model 7400

Inertia energy – this model has to have shoulder to operate firearm properly. Very important to lean into the gun and take brunt of recoil. 7400 parts will interchange with the Model Four, butt stock will interchange with Model 742.

Very important to keep chamber clean – clean with chamber brush. Clean (7400 & 7600) from bore of bbl in.

Shotgun Notes

870

Pump action – shell latches hold shells in magazine tube. ejector & ejector spring replacement has to be done by gunsmith.

Receiver is cut –machined from a block of steel – only manufacturer to do this. If receiver cracks, send in to factory, will have to have the receiver assembly replaced.

Magazine cap detent has to be installed on new bbl on guide ring on pre-1987 shotguns, 12 gauge; only take to competent gunsmith or RARC. Police guns still use magazine cap detent, also Marine Magnum. Flexi-tab kit can only be purchased by LE, action bar tube assembly and carrier assembly – look for d-shape.

Super mag ejection opening and bolt are larger, has its own ejector, shell latches and trigger assembly.

If consumer calls in and action bars are broken (40 year old gun) need new flexi-tab system. New style fore-ends will fit older model shotguns. 12 gauge – everything is interchangeable (except for 870 Special Field and Competition Trap).

870 Competition Trap was a gas compensated pump action shotgun – Gun Parts Corporation has parts.

Pre-1977 - 870 20 gauges were built off of the 12 gauge standard frame – serial number will end in an X or an N.

LT is a 20 gauge frame. A lot of 12 gauge parts will interchange with 16 gauge, 16 gauges also have to have detent installed on barrel. 28 gauge and 410 gauges have not changed much.

If consumer asks about drilling and tapping receiver make to sure tell them that it is suggested.

870 Cont'd

Light contour barrels have a smaller diameter outside than standard contour barrels. Light contour bbls (1993) decrease outside diameter made light for dove and/or quail hunting. Headspacing on shotgun is based off of locking block.