

870 Express (matte finished) bead sights are staked-in, blued are screwed in.

**1100**

Very 1st fully gas operated shotgun. Barrel seal is a high temperature plastic; o-rings from hardware store will not work.

1100 Magnum – 12 and 20 3" chambered barrel will not cycle 2 ¾".

1100 is normally 2 ¾ only. Fore-end insert on Pre-1987 needs to be replaced, Gun Parts Corp. has part.

If consumer calls and receiver stud has broken off, it is not needed, gun is still safe to shoot.

Ejector is in the bbl – Trap bbl's have deflectors – competition guns will only use light loads.

1100 steel shot bbls will chamber 2 ¾ and 3" shells whether it is 1100 magnum or not – no 3" lead.

The difference between the 1100 and the 11-87 bbls is the gas cylinder spring on bbls.

**11-87**

Pressure compensated, magazine tube is stainless steel. If consumer has a light contour bbl on original firearm, and change to a standard contour bbl, will have to have a standard contour fore-end. Can offer the fore-end to the customer for \$25.00.

If gun is not chambering or cycling check bbl seal, check piston and piston seal, make sure expansion joints are on opposite sides. Check to see if magazine tube is clean and also check to see if action spring is clean.

11-87 fore-ends have problems cracking, if under warranty replace at no charge.

11-87 super mag parts do not interchange with standard 11-87.

Barrel seal activator is for use only with 2 ¾" shells, must be removed when shooting 3" and 3 ½" shells.

**11-87 cont'd**

11-87 Gas Cylinder spring is set to take 8 lbs. of pressure. 11-87 will shoot any field load or hunting load reliably, least amount 3 ¼ and 1 1/8.

Super mags have the gas cylinder collar built in to the fore-end. Bbl seal activator only on super mag goes in between piston seal and bbl seal.

**SP-10**

Semi-auto gas-operated 10 gauge based off of the Ithaca Mag 10. Parts from SP-10 do not interchange with the Mag 10.

Carrier release is on the side of the firearm. If consumer has problem must take to RARC or send in to the factory. Magazine follower is in three pieces. Swivel stud on fore-end nut breaks loose, fore-end nut assembly with stud would be needed.

**332**

12 gauge only with bottom box lock. What is normally called a receiver is called a frame on this model. Fore-end controls everything on a break-action shotgun, it is actually called a fore-end iron. Mechanical trigger.

**3200**

We do fix the bbl sets & please send all bbl sets with gun. Bbls do not have choke tubs, consumer needs to specify what choke they want, (can specify specific diameter).