

NEW RECEIVER INSERT\HANSON 100.job: Histogram 6 - X

Part Program	NEW RECEIVER INSERT		
Description	HANSON 100		
Feature name	FRONT RIVET		
Feature number	00900		
NOM	-0.2970	UTL	-0.2950
		LTL	-0.2990
Lot Size	100		
Mean	-0.2987	Std Dev	0.0003
Mean+3S	-0.2979	Mean-3S	-0.2996
Skew	0.5206	Kurtosis	-0.1104
Minimum	-0.2993	Maximum	-0.2980
Range	0.0013	Avg Range	0.0005

	Number	Percent
Acceptable Parts	82	82.0
Defectives Lower	18	18.0
Defectives Upper	0	0.0
Defectives Total	18	18.0

	Deviation Method	Range Method
QU	13.67	7.36
QL	0.92	0.50

Cp	2.51	Cpk	0.39
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