

710 RECEIVER\RECEIVER-20PC.job: Histogram 13 - Z

Part Program 710 RECEIVER
 Description RECEIVER-20PC
 Feature name SCOPE SCREW 2
 Feature number 2
 NOM 0.0000 UTL 0.0040 LTL -0.0040
 Lot Size 19
 Mean 0.0010 Std Dev 0.0045
 Mean+3S 0.0145 Mean-3S -0.0125
 Skew -0.3095 Kurtosis 0.2836
 Minimum -0.0097 Maximum 0.0091
 Range 0.0189 Avg Range 0.0108

	Number	Percent
Acceptable Parts	12	63.2
Defectives Lower	2	10.5
Defectives Upper	5	26.3
Defectives Total	7	36.8

	Deviation Method	Range Method
QU	0.67	0.28
QL	1.11	0.46

ET06201