

710 RECEIVER\RECEIVER-20PC.job: Histogram 14 - DI

Part Program 710 RECEIVER
 Description RECEIVER-20PC
 Feature name SCOPE SCREW 3
 Feature number 3
 NOM 0.1164 UTL 0.1174 LTL 0.1154
 Lot Size 19
 Mean 0.1158 Std Dev 0.0004
 Mean+3S 0.1170 Mean-3S 0.1146
 Skew 0.0460 Kurtosis -1.0816
 Minimum 0.1153 Maximum 0.1165
 Range 0.0012 Avg Range 0.0009

	Number	Percent
Acceptable Parts	14	73.7
Defectives Lower	5	26.3
Defectives Upper	0	0.0
Defectives Total	5	26.3

	Deviation Method	Range Method
QU	3.98	1.68
QL	1.04	0.44

ET06205