M/710 DAT Phase II Status

(18 September 2000)

Conference Call Discussion Items:

•	Schedule	Update
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1.	Preliminary Measurements	Completed (30 guns)
2.	Detailed Measurements	Completed (10 guns)
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3. Function/Endurance

Jack Function Test	Completed (10 guns)
Shoulder Function Test	Completed (10 guns)
POI Test	Completed (10 guns)
Accuracy Test	Completed (10 guns)
Endurance Test	10 guns @ 1.000 rds.

4. Abuse Testing

SAAMI Drop, Jar-Off, Rotation	Completed (7 guns)
Extended Jar-Off	Completed (7 gans)
Extended Drop	Complete through 6 ft. (7 guns
Cold Test	Completed (1 gun)
Hot Test	Completed (Fgun)
Thermal Cycle Test	2 of 6 days completed (1 gun)
Field Debris	Completed (1 gun)
Rain Test	Completed (1 gun)

ISSUES for DISCUSSION

•	Insert Support Bracket Screw	Process Issue

•	Safety Arm Clearance Cut Hard Bolt Closing	Process/Design Issue
•	Hard Bolt Closing	Process Issue

- Hard Bolt Closing
 Magazine Box Spot Welds
 Process Issue
 - Magazine Box DeformationDesign IssueField Debris TestDesign Issue
 - POI Process Issue
 - Bolt Stop Process Issue