TLW	0300
Project No.	241095

S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST

Gun Firecontrol No. Cab	Firecontrol Type: 5td.	Date: \2-16-00
Dry Cycles/Rounds Completed:	Stock Type Syn.	Engagement at Start , 0195
Model No. 12 Serial N	No. 71002580	Engagement at End , 5187
Trigger Pull at Start of Test (1) 3.75	3 (2) 4.0 (3) 4.35 (4)	4.0 (5) 3.75 (6) 4.0
Average Trigger Pull at Start of Test:	3,96 Std. Dev. of Trigge	r Pull at Start of Test:
Trigger Pull at End of Test (1) 4.5	(2) 4.25 (3) 4.25 (4)	4.75 (5) 4.5 (6) 4.75
Average Trigger Pull at End of Test:	4,50 Std. Dev. of Trigge	er Pull at End of Test:
W/O Scope	dditional Notes and Comments	Tester Initials: JW + SW
bracket screw loose or	1 200 - 120 - 120 - door	c # 5 % 5.83
VIGGET SCIEB IDOSE OF	C INSPECTION WHEE CHOP	
	:	

For additional details on the proper procedures to be used for this Test Procedure refer to:

ANSI / SAAMI Z299:5-1990

SAAMI Specifications for Standard Jar-Off Test:

Jar-Off Test: 12-inch drop - onto 1" thick 85 durameter (Shore A) Rubber Matt Firegrap ready to fire Safe in "Fire" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds.

After each drop, fire Primed Case to verify firearm will still function.

12 mch drop (safety in "Fire" position) - one drop per orientation.

Note: for Firearms with the ISS system installed - The ISS will be set in the unlocked

position for all six orientations of the Jar-Off Test

9.	O <u>rientation</u> ISS	Unlocked	Comments	
В	arrel Vertical, Muzzle Up:	Pass Fail		
B	arrel Vertical, Muzzle Down:	PassFail		
В	arrel Horizontal, Left side of Stock Up:	Pass Fail		
В	arrel Horizontal, Right side of Stock Up:	Pass Fail		
В	arrel Horizontal, Bottom of Stock Up:	Pass Fail		
В	arrel Horizontal, Bottom of Stock Down:	Pass Fail	Grip cap came off	

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S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST

SAAMI Specifications for Standard Drop Test:

<u>Drop Test:</u>
12/11/00

48-inch drop - onto 1" thick 85 durameter (Shore A) Rubber Matt Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop Fire Primed Case to verify firearm will still function.

48 inch drop (safety in "Safe" position) - one drop per orientation.

Note: for Firearms with the ISS system installed - The Firearms will be set with the

ISS system in the unlocked position for all six orientations of the Drop Test

Orientation ISS Unlocked	Comments
Barrel Vertical, Muzzle Up: Pass Fail	
Barrel Vertical, Muzzle Down: Pass Fail	
Barrel Horizontal, Left side of Stock Up: Pass V Fail 0	1+ 3+00 released
Barrel Horizontal, Right side of Stock Up: Pass Fail	
Barrel Horizontal, Bottom of Stock Up: Pass Fail	1 step released
Barrel Horizontal, Bottom of Stock Down: Pass Fail	N. In
SAAMI Specifications for Standard Rotation Test: Rotation Test: Rest Firearm on the Butt end and allow Drop - anto 1" thick 85 durameter (Shor Firearm not ready to fire, Safe in "Safe' in Chamber, Magazine loaded to capacity After each drop Fire Primed Case to ver	re A) Rubber Matt ' position, Fresh Primed Case ty with Dummy Rounds.
"Rotation Test" (safety in "Safe" position) - one Note: for Firearms with the ISS system installed - The ISS system in the unlocked position for both orientati	Firearms will be set with the
Note: for Firearms with the ISS system installed – The	Firearms will be set with the
Note: for Firearms with the ISS system installed – The ISS system in the unlocked position for both orientati	Firearms will be set with the ions of the Rotation Test. Comments Bolt Ston Released
Note: for Firearms with the ISS system installed – The ISS system in the unlocked position for both orientati Orientation ISS Unlocked Firearm Vertical, Drop so left side of Stock is Up: Pass / Fail	Firearms will be set with the ions of the Rotation Test. Comments Bolt Ston Released
Note: for Firearms with the ISS system installed – The ISS system in the unlocked position for both orientati Orientation ISS Unlocked Firearm Vertical, Drop so left side of Stock is Up: Pass / Fail Firearm Vertical, Drop so right side of Stock is Up: Pass / Fail	Firearms will be set with the ions of the Rotation Test. Comments Bolt Ston Released
Note: for Firearms with the ISS system installed – The ISS system in the unlocked position for both orientati Orientation ISS Unlocked Firearm Vertical, Drop so left side of Stock is Up: Pass / Fail Firearm Vertical, Drop so right side of Stock is Up: Pass / Fail	Firearms will be set with the ions of the Rotation Test. Comments Bolt Stop Released

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