S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST  S.A.A.M.I. JAR-OFF, DROP & ROTATION TEST  Trecontrol No		TLW /303
Procedure Test  Trecontrol No. A-41	Proj	ect No. <u>24/3/4</u>
Procedure Test  Trecontrol No. A-41	S.A.A.M.I. JAR-OFF, DROP & ROTATION	TEST
Firecontrol No.   A-4/   Firecontrol Type:   STANDARD   Date:   1-5-24   y Cycles/Rounds Completed:   Stock Type   SYN     gagement at Stant (1)   20-9   (2)   20-1   (3)   .020   Average   .0208     gagement at End (1)   .019   (2)   .013   (3)   .021   Average   .0208     gagement at End (1)   .019   (2)   .013   (3)   .021   Average   .0206     dole No.   M/7/O   Serial No.   7/1/48795     iger Pull at Stant of Test (1)   4.0   Stant of Test   4.05   Std. Dev. of Trigger Pull at Start of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at Start of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End of Test   4.05   Std. Dev. of Trigger Pull at End of Test:     iger Pull at End		
y Cycles/Rounds Completed:  Stock Type  Syn  gagement at Start (1)	OTATION TEST	
y Cycles/Rounds Completed: Stock Type Synty  gagement at Start (1) 22-9 (2) 21 (3) 20-20 Average 02-08 gagement at End (1) 20-19 (2) 21-33 (3) 20-21 Average 02-06 odel No. 19/19/0 Serial No. 19/19-895 gager Pull at Start of Test (1) 20 20-33 (3) 20-21 Average 02-06 overage Trigger Pull at Start of Test (1) 20 30-32 (3) 20-21 Average Pull at Start of Test: gger Pull at End of Test (1) 20 20-32 (3) 20-32 (4) 20-32 (3) 20-32 overage Trigger Pull at End of Test: 20-32 (3) 20-32 (4) 20-32 (3) 20-32 overage Trigger Pull at End of Test: 20-32 (3) 20-32 (4) 20-32 (3) 20-32 overage Trigger Pull at End of Test: 20-32 (3) 20-32 (4) 20-32 (3) 20-32 overage Trigger Pull at End of Test: 20-32 (3) 20-32 (4) 20-32 (3) 20-32 overage Trigger Pull at End of Test: 20-32 (3) 20-32 (4) 20-32 (3) 2	recontrol No. 4-41 Firecontrol Type: C744/0.4-0.	Date: 1-5-14
pagagement at Start (1)o2o9		Date. 7 3 3 7
Additional Notes and Comments  For additional details on the proper procedure to be used for this Test Procedure refer to:  Additional Notes and Comments  For additional details on the proper procedure to be used for this Test Procedure refer to:  ANSI/SAAMI Z299.5-1990  SAAMI Specifications for Standar Rotation Test:  Rotation Test:  Rotation Test:  Rotation Test:  Rotation Test:  (a) Firearm on the Butt end and allow Firearm to fall  Drop- onto 1" thick 85 Durometer (Shore A) Rubber Matt  Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds.  After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed — The Firearms will be set with the ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)		80.20
odel No. \( m/9/\Delta \) Serial No. \( m/148995 \) integer Pull at Start of Test (1) \( m/6 \) \( 2) \( m/2 \) \( 1) \( 3) \) \( 4) \) \( 4) \) \( 4 \) \( 6) \) \( 5) \( 9, 0 \) integer Pull at Start of Test (1) \( 9, 0 \) \( 2) \) \( 2.5 \) \( 3) \) \( 4.2 \) \( 4.5 \) \( 5		
verage Trigger Pull at Start of Test: 4.05 Std. Dev. of Trigger Pull at Start of Test:  tagger Pull at End of Test: (1) 7 C C Std. Dev. of Trigger Pull at End of Test:  verage Trigger Pull at End of Test: 4, 2 Std. Dev. of Trigger Pull at End of Test:  Additional Notes and Comments  Tester trivials: 81.75  Additional Notes and Comments  For additional details on the proper procedures to be used for this Test Procedure refer to:  ANSI/SAAMI 2295-1990  SAAMI Specifications for Standard Rotation Test:  Rotation Test: Rest Firearm on the Butt end and allow Firearm to fall  Drop- onto 1" thick 85 Durometer (Shore A) Rubber Matt  Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds.  After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed — The Firearms will be set with the  ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Page 2 of 3		·
verage Trigger Pull at End of Test: 4, 2 Std. Dev. of Trigger Pull at End of Test: 4, 2 Std. Dev. of Trigger Pull at End of Test: 33  Tester initials: 81/75  Additional Notes and Comments  For additional details on the proper procedures to be used for this Test Procedure refer to:  ANSI/SAAMI TEST: ANSI/SAAMI TEST: Rest Firearm on the Butt end and allow Firearm to fall  Drop onto 1" thick 85 Durometer (Shore 4) Rubber Matt  Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds.  After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed — The Firearms will be set with the ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Page 2 of 3	rigger Pull at Start of Test (1) 4.0 (2) 4.25 (3) 4.0 (4) 4.0	
Additional Notes and Comments  For additional details on the proper procedure to be used for this Test Procedure refer to:  ANSI/SAAMI ZEPS.5-1990  SAAMI Specifications for Standard Rotation Test:  Rotation Test: Respire arm on the Butt end and allow Firearm to fall Drop-onto 1" thick 85 Durometer (Shore 4) Rubber Matt Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed — The Firearms will be set with the ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Page 2 of 3		
Additional Notes and Comments  For additional details on the proper proceedings to be used for this Test Procedure refer to:  ANSI/SAAMI ZIP9.5-1990  SAAMI Specifications for Standard Rotation Test:  Rotation Test: Rest Firearm on the Butt end and allow Firearm to fall  Drop- onto 1" thick 85 Durometer (Shore A) Rubber Matt  Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds.  After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed — The Firearms will be set with the  ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Page 2 of 3		
For additional details on the proper procedures to be used for this Test Procedure refer to:  ANSI/SAAMI 2299.5-1990  SAAMI Specifications for Standard Rolation Test:  Rotation Test: Rest Firearm on the Butt end and allow Firearm to fall  Drop: onto 1" thick 85 Durometer (Shore A) Rubber Matt  Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds.  After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed — The Firearms will be set with the  ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Page 2 of 3	verage Trigger Pull at End of Test: 4,2 Std. Dev. of Trigger Pull	at End of Test:
For additional details on the proper procedures to be used for this Test Procedure refer to:  ANSI/SAAMI 2299.5-1990  SAAMI Specifications for Standard Rolation Test:  Rotation Test: Rest Firearm on the Butt end and allow Firearm to fall  Drop: onto 1" thick 85 Durometer (Shore A) Rubber Matt  Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds.  After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed — The Firearms will be set with the  ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Page 2 of 3		
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Rotation Test: Rest Firearm on the Butt end and allow Firearm to fall Drop- onto 1" thick 85 Durometer (Shore A) Rubber Matt Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed – The Firearms will be set with the ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Tester's Initials B4/J5  Page 2 of 3		
Brop- onto 1" thick 85 Durometer (Shore A) Rubber Matt Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds. After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed — The Firearms will be set with the  ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Tester's Initials 82/JS  Page 2 of 3		
Firearm not ready to fire, Safe in "Safe" position, Fresh Primed Case in Chamber, Magazine loaded to capacity with Dummy Rounds.  After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed - The Firearms will be set with the ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Tester's Initials 84/JS  Page 2 of 3	Rotation Test: Rest Firearm on the Butt end and allow Firearm	to fall
in Chamber, Magazine loaded to capacity with Dummy Rounds.  After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed - The Firearms will be set with the ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Tester's Initials 82/15  Page 2 of 3	100 154 155 155 155 155 155 155 155 155 155	
After each drop Fire Primed Case to verify firearm will still function.  "Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed - The Firearms will be set with the  ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Tester's Initials B4/15  Page 2 of 3		
"Rotation Test" (safety in "Safe" position) - one drop per orientation.  Note: for Firearms with the ISS system installed - The Firearms will be set with the  ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Tester's Initials 84/15  Page 2 of 3	707. 327	•
Note: for Firearms with the ISS system installed – The Firearms will be set with the  ISS system in the unlocked position for both orientations of the Rotation Test.  Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Tester's Initials B4/J5  Page 2 of 3	After each drop Fire Primed Case to verify fired	rm will still function.
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Orientation ISS Unlocked Comments  Firearm Vertical, Drop so left side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Tester's Initials BL/JS  Page 2 of 3		s will be set with the
Firearm Vertical, Drop so left side of Stock is Up:  Firearm Vertical, Drop so right side of Stock is Up:  Pass Fail  Notes: (continue on back of sheet if necessary)  Tester's Initials BL/JS  Page 2 of 3	ISS system in the unlocked position for both orientations of th	ne Rotation Test.
Firearm Vertical, Drop so right side of Stock is Up: Pass Fail  Notes: (continue on back of sheet if necessary)  Tester's Initials B4/J5  Page 2 of 3	Orientation ISS Unlocked	Comments
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Tester's Initials BL/JS Page 2 of 3	Firearm Vertical, Drop so right side of Stock is Up: PassFail	
Page 2 of 3	Notes: (continue on back of sheet if necessary)	
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S.A.A.M.I. JA	R-OFF, DROP & RO	OTATION TES	ST	
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Firegrain red Chamber, M After, each o 12 inch drop (safe Note: for Firearms with the	p - onto 1" thick 85 Dur day to fire: Safe in "Fire Magazine loaded to capad drop, fire Primed Case to ty in "Fire" position) - on ISS system installed – Ti	" position, Fresh city with Dummy verify firearm we drop per orient the ISS will be set	Primed Condernation Rounds.  Fill still fundation.	ase in
· 50年 (通考)	or all six orientations of t			
Barrel Vertical, Muzzle Up: Barrel Vertical, Muzzle Down: Barrel Horizontal, Left side of Stock Up: Barrel Horizontal, Right side of Stock Up: Barrel Horizontal, Bottom of Stock Up: Barrel Horizontal, Bottom of Stock Down: Notes: (continue on back of sheet if necessary)	Unlocked  Pass Fail  Pass Fail  Pass Fail  Pass Fail  Pass Fail  Pass Fail	Bent Scope		
		Tester's Ini	tials J	S/BL
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	TLW
	Project No. 24/3/4
S.A.A.M.I. JAR-OFF, DROP & F	ROTATION TEST
ROPTEST	
recontrol No. A-4// Firecontrol Type: 57.  ry Cycles/Rounds Completed: Stock Type 57.  rgagement at Start (1) 0202 (2) 0204 (3) 020  rgagement at End (1) 0199 (2) 0201 (3) 0193  rodel No. M/7/0 Serial No. 7/148995  rigger Pull at Start of Test (1) 4.0 (2) 40 (3) 43  verage Trigger Pull at Start of Test: 4-05 Std. Dev. o	Engagement at Start .62-02.  Average .0197  Engagement at End .0197  25 (4) 4-0 (5) 4,0
rigger Puil at End or Lest (1) 4.592 (2) 4.384 (3) 4.5	569 (4) 4.464 (5) 4.492
verage Trigger Pull at End of Test: 4.506 Std. Dev. of Additional Notes and Com	Tester Initials: JS/BC
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in Chamber, Magazine loaded to de After each drop Fire Primed Case  48 inch drop (safety in "Safe" position) -  Nate: for Firearms with the ISS system installed —  ISS system in the unlocked position for all six	tard Drop Test:  urometer (Shore A) Rubber Matt  "Safe" position, Fresh Primed Case vapacity with Dummy Rounds. to verify firearm will still function.  one drop per orientation.  The Firearms will be set with the corientations of the Drop Test
Orientation ISS Unlocked	Comments
Barrel Vertical, Muzzle Up:  Barrel Vertical, Muzzle Down:  Barrel Horizontal, Left side of Stock Up:  Barrel Horizontal, Right side of Stock Up:  Barrel Horizontal, Bottom of Stock Up:  Barrel Horizontal, Bottom of Stock Down:  Pass  Fail  Notes: (continue on back of sheet if necessary)	
	Tester's Initials