

A-46 1/26/04

Part Program: 710 TRGCHK
Part Serial #: GR 2
Inspector: Don Tipton

Date/Time: 01/15/2004 15:01:27
CMM: CMM1

FLATNESS OF SURFACE -B-

#1
TYPE: PLANE
NAME: _PLAN1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
FM			0.0040		0.0003	+

FLATNESS OF SURFACE -C-

#2
TYPE: PLANE
NAME: _PLAN2

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
FM			0.0030		0.0002	+

-B- TO -C- PERPENDICULARITY
ANSI PERPENDICULARITY: To _PLAN1

#3
FEATURE #9
TYPE: PLANE
NAME: _PLAN2
CLASS: Important

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
PE			0.0040		0.0003	+

PIVOT PIN HOLE

#4
TYPE: BORE
NAME: _CYL1

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
X	0.1863	0.1880	0.0015	0.0015	-0.0017	-0.0002
Y	-0.9662	-0.9680	0.0015	0.0015	0.0018	0.0002
DI	0.1265	0.1259	0.0005	0.0005	0.0006	0.0001
FM			0.0005		0.0003	+++
PS			0.0030		0.0049	0.0019

DISTANCE FROM -C- TO LOWER FLAT

#5
TYPE: PLANE
NAME: _PLAN3

	ACTUAL	NOMINAL	+ TOL	- TOL	DEV	OUT-TOL
Y	-1.0774	-1.0780	0.0010	0.0010	0.0006	+++
FM			0.0005		0.0003	+++

ET21451