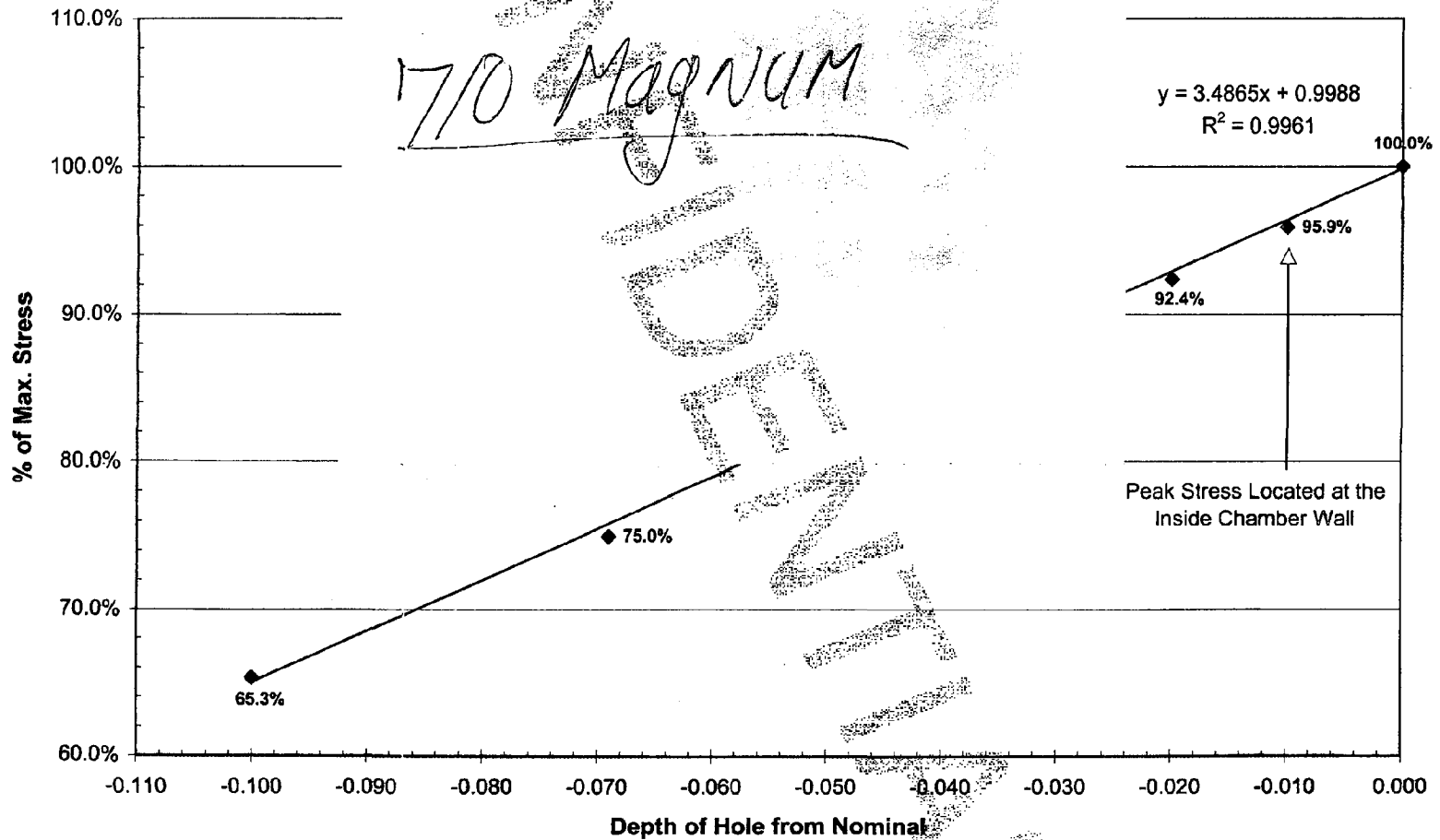


Hole Bottom Stress versus Hole Depth
(As a function of Maximum Stress)



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