

Trigger Must Have:

- * Uniform Metallic Satin Finish and Color.
- * No bleed out (white material on surface)
- * No burrs
- * No cracks or damage at pivot hole.

4. Fit passed Connector to passed Trigger and check for MIN. WORKING CLEARANCE. (Slip Fit)

- * Connector must rotate freely around bottom (short) leg, without binding on top of Trigger.

* Ref. Sketch # 151-2

- * If additional clearance is needed, file bottom notch on Trigger. Filed surface must be FLAT and SQUARE with sides of trigger. Use filing fixture only. DO NOT FILE FREE HAND.

5. With the same Trigger and Connector, check for Max. Working clearance:

- * Push Connector tight to Trigger at bottom, and hold it parallel to sides of Trigger.

- * Insert shim stock in clearance from back to front.

* .006 shim MUST NOT GO

- * If shim enters without moving Connector SCRAP TRIGGER.

- * Keep trigger and connector together in container ready for Stage Two.

* Ref. Sketch 151-3

Tool Number

Tooling Description

| | |
|---------|----------------|
| D-44608 | File Fixture |
| C-44604 | Flatness Block |

ET28265