PAGE TWO

If the demerit was called due to a procedure or process not being followed, this is to be reviewed by the foreman or supervisor to the appropriate personnel within a twenty four hour period and corrective action taken.

Examples of Ten Demerit Classifications:

- * Bright mars in metal
- * Improper repairs
- * Wood dents & scratches (beyond template)
- * Dirty appearance of firearm
- * Firearm packaged incorrectly
- * Accessories missing
- * Poor wood match
- * Firearm mis-packed
- * Excessive margins

The severity of dark and bright mars would determine the degree of Demerit. This procedure would be followed with dents and scratches to wood and synthetic stock & fore end assemblies also.

In addition to the descriptions of demerits listed above, there will be special occurrences or unique items that will require the placement of demerits. These will be handled as they occur. The Audit Team and Staff Supervision will establish the demerit level for these occurrences.

In some instances, in place of Demerits, the item being reviewed could be listed as an ACTION ITEM and assigned to a specific department or engineer to review and report on. Based upon the report of the findings, a Demerit Level would be established if needed.

FIFTY DEMERIT: A Fifty Demerit Classification indicates the firearm being reviewed does not meet the criteria established for the proper manual function of that firearm. If a Fifty Demerit Classification is placed upon a reviewed firearm, this would mean immediate action is taken to identify the problem and correct it.

James Hennings April 15, 1998 Updated June 1998 83