

To: Rich Kosko, The Hanson Group
cc: D. Diaz, J. Mead

Rich,

Please find enclosed three partial sections of drawings 1E & 2E-300327, Remington receiver insert. Unfortunately the receiver insert CADD file has become corrupt, therefore the detailed drawings could not be updated per the alterations we discussed over the phone. Please accept the initialed sections as authority to proceed with tool alteration estimates. Upon receipt of the quotations, a P.O. will be issued for the alterations. The alterations must be completed prior to the next sampling of the tool. An updated drawing depicting the changes as marked will be supplied by 6/7/99. 83

The only change to 1E-300327 will be the increase of the 1.046 \pm .001 diameter band to 1.049 \pm .001. On 2E-300327, the three screw slots will require the following alterations; increasing the depth to .115 from C Datum and replacing the semi-circular bottom with a flat surface and .020 radii corners.

Per our phone conversation, please also review the .122 and .097 hole diameters as well as the .175 standoff heights. If your inspections indicate out of tolerance conditions, please perform tool corrections prior to the next sampling of the tool. Based on our schedule, dimensionally correct parts will be required by 6/21/99.

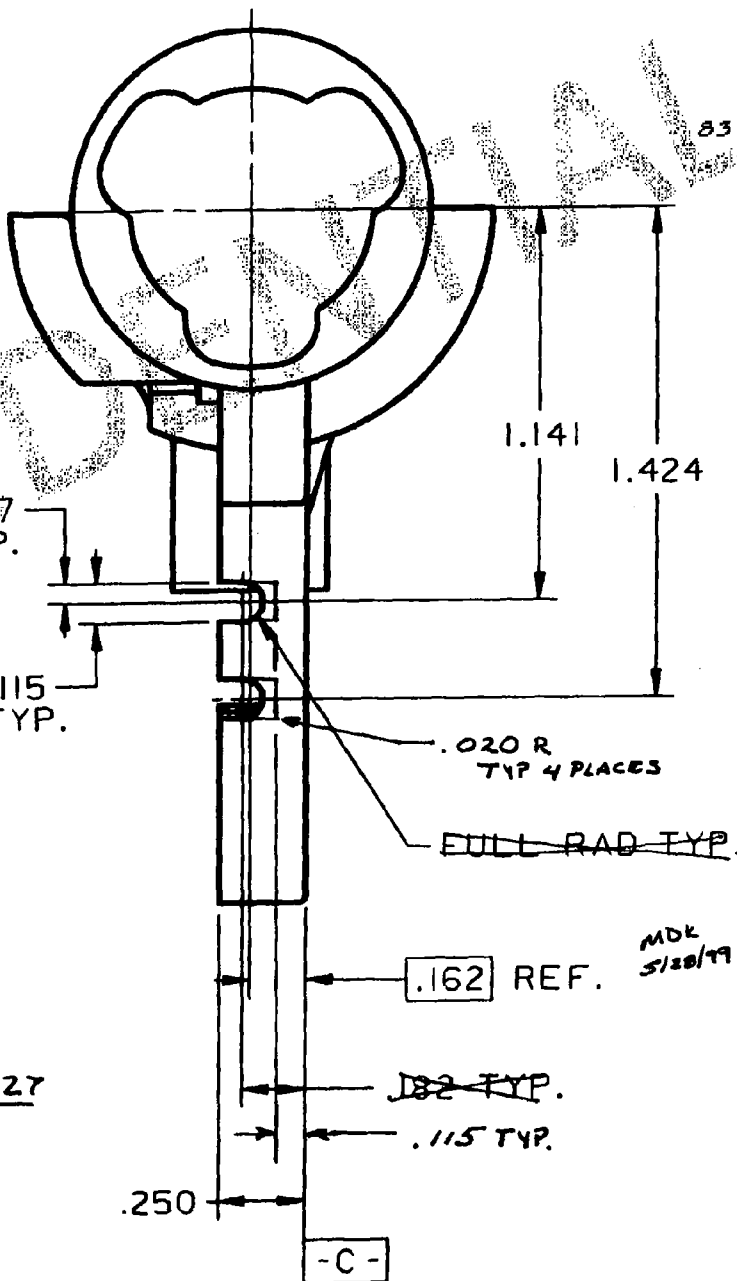
Michael D. Keeney MDK
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Page 1 of 1

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