## The Hanson Group, LTD.

P.O. Box 789 100 State Street, Gate 3 Ludlow, MA 01056

April 12, 1999

Mr. Mike Keeney Lead Engineer Remington Arms Co.,Inc. 315 W. Ring Road Elizabethtown, KY 42702

Re: Receiver Insert Gages

Dear Mr. Keeney:

After reviewing your voice mail and our telephone conversation I would like to suggest that whoever makes the gages it should be at the same location. My reasoning is that control conditions will be the same with regards to interpreting dimensions per blueprints, materials, and traceability. As per your suggestion I have overnighted a set of engineering gage drawings to Mr. Joe Mead in Ilion. I will follow up with a telephone call on Tucsday April 13th to Mr. Mead as I would like to expedite this process.

The cost of making the gages in our facility would be \$1,080.00 for the Right End View 1.043 +.001/-.003 Ring Gages one of each. Go No/Go gage for the Lobe/Lug Geometry .380 +/-.003 Typ. would be \$2,358 also one of each. Total cost in our facility is \$4,166 with a two to three week lead time. We would Wire EDM the lobe geometry into the steel for the best possible means of inspecting the part.

Please advise me as to what you think of my thoughts and proposal.

Sincerely,

Rich Kosko Program Manager

ET35686