

OP #	PROCESS DESCRIPTION	MACHINE DESCRIPTION	Capital \$	Ops. \$	Depart Number	Depart. Labor \$	Total % Overhead	Std. Run Hours	Material \$	Labor \$	Over Head \$	Oper. Cost
	Material (Blank 94523)								\$ 1.12			\$1.12
1b	Cutoff, Chamfer both ends				8173	\$ 15.89	397.98%	0.015244		\$ 0.24	\$ 0.96	\$ 1.21
	Tooling		\$ 13,000.00	\$ 1,000.00								
			\$ 13,000.00	\$ 1,000.00					\$ 1.12	\$ 0.24	\$ 0.96	\$2.33

REV4-EST.XLS

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