

Keeney, Mike

To: Santillo, Michael R.
Cc: Mead, Joseph P.; Rabbia, James A.; Diaz, Danny; Sietsema, Glen
Subject: RE: M/710 Progress Report

Mike,
thanks for the update,
per our phone conversation the receivers will be shipped today, overnight to your attention. Based on your review of the barrels and the receivers, if you feel confident in the alternative assembly method you can assemble them. If there is any concern, waiting for the assembly fixture is not a problem, based on expected delivery this week. The receiver insert tool may not run until 5/18 due to errors in the original dimensional inspections at Hanson. The targeted date is 5/14, but the tool alterations must be completed and the tool shipped to Detroit prior to processing. At this time I will cancel all plans to travel to Ilion this week. Please proceed with barrel assembly, either alternate method or with the production fixture, when possible. If there are complications during assembly, I will immediately travel to Ilion to review issues/resolutions with you.
Note: You may want to experiment with different lubricants during this assembly trial. Rem Oil was used to assemble the prototypes in Elizabethtown.

Thanks again,
Mike

From: Santillo, Michael R.
Sent: Monday, May 10, 1999 3:39 PM
To: Keeney, Mike
Cc: Mead, Joseph P.; Rabbia, James A.; Diaz, Danny; Sietsema, Glen
Subject: M/710 Progress Report

Here is an update on a few of the items we're working on:

Receiver Insert: We have developed a prototype process to weld threaded inserts into receiver inserts and are ready to roll with your new receiver inserts.

BBL Heat Treat: Spoke with Glen today and he stated that the prototype heat treating went well. He said there may be some surface finish issues, but we should be able to clean them up.

BBL/Receiver Ass'y: Press is running and ready to go, fixturing will be here by the end of the week. We will be able to press the receivers using an alternate method for prototyping purposes.

Call me with questions

Mike