

Danner, Dale

From: Franz, Scott
Sent: Wednesday, November 22, 2000 3:00 PM
To: Bristol, II Ronald H.; Russo, Al; Trull, John C.; Golemboski, Matt R.; Zajk, Joseph J; Diaz, Danny; Keeney, Mike; Danner, Dale; Snedeker, Jim; Reesor, Phillip K.; Franz, Scott
Subject: T & P Conf. Call Topics
Importance: High

Disregard earlier e-mail. The following topics will be discussed at 4:00 pm.

- Schedule update
- Part breakages:
 - Bolt stop - 1 failure @ 29 rds.
 - Bolt handle - 3 failures
 - 1 during normal shooting @ 79 rds.
 - 2 during abusive slam test - test stopped
- Extractor sticking - 1 gun @ 28 rds.
- SAAMI drop test - on hold, can't adjust triggers to process minimum
- Grip caps falling out - 13 of 29
- Take down screws loose - confirms what Mayfield has seen
- Bracket screws loose
- Followers binding - 11 boxes, ranged in rds. from 11 to 87 rds.
- Bore sight results - not as good as last test
- The "worst" case sample for trigger position, side to side, was sent to Matt's attention Tuesday. T & P is now a 29 gun test
- Scopes have not yet been sent to Al Russo. Will go out either today or Monday.

NOTE: Topics in red are new.

*Box Bottom - Fold in fix - Add use part in process
Bottom out ~~box~~ stamping in box bottom prior to ~~test~~*
Engagement - Measurement / Setup Issue
Trigger Pull Force - Housings (10) + Seals
*Bolt Stop - Full Radius / Non-Heat Treat
- Russo Contact on Bolt Stop Loose*
*Bolt Handle - New Process / Junk on rework existing product
- Slam Test*
Bracket Screw Loose - Adding Spec and Removable Locktight
*Take Down Screw - Process CMC Noise Tightening - Report the phenomenon.
Monitor Rotation - Locktight?*
Mag. Follower - Machine Follower Edge / Weld Up Tool
Bore Sight - No Issue
Grip Cap - Adhesion Promoter / Locktight
*Scopes - Fuzzy Scopes / Rotated Reticle -
- Torque of Scope*
ISS Plunger - No Change
Scope Rail Deformation - No CMC
Pillar Seeding on Tag - Gone
Box Removal - No CMC.
Extractor Sticking - Bolt Cuts Incorrect?

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