

**Will James**

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**From:** Vicars, Gerald  
**Sent:** 03/14/2005 12:41:37 PM  
**To:** James, Will  
**CC:** Lance, Kevin D.; Morgan, Metty E.; Holmes, Philip L.; Boyles, Derek; Riley, Gary D.; Sacharnoski, Kristan; Tipton, Don  
**BCC:**  
**Subject:** M504 Target & M710 S/A Projects

Will,

Per our phone conversation this morning (3/14/05), Mayfield will ship M504 .17HMR HB Barrels to E-town for the DAT by 3/18/05. Mayfield will ship thirty (30) M504 .22LR HB guns to E-town for the T&P by 3/30/05. Mayfield will also begin to build M504 .22 LR HB guns for stock once the T&P guns are shipped to E-town. We expect to have some quantity of these available toward the end of April.

On the M710 Short Action, there are several issues. 1) Mayfield will order chamber reamers for the three short action calibers. We expect to have these by 5/16/05. Should we be unable to receive chamber reamers by this time, we will work with Ilion to produce barrels. 2) Mayfield will have the cost of implementing the one piece receiver and SPL by the next product team meeting in April. 3) We will also have the cost for the SPL Short Action Insert Tool by this time (April Product Team Meeting). Mayfield has issued RFQ's for the short action one piece receiver and associated parts per the drawings received from E-town.

Gerald Vicars

Engineering Manager

REMINGTON ARMS COMPANY, INC.

P.O. BOX 99

22 RIFLE TRAIL

HICKORY, KY. 42051

Phone: (270) 856-4209

Fax: (270) 856-3233

mailto:gerald.vicars@remington.com

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