

**CONFIDENTIAL**

Remington Arms Company Inc.  
RESEARCH & DEVELOPMENT TECHNICAL CENTER  
315 WEST RING ROAD  
ELIZABETHTOWN, KY 42701

**TLW0630S - Clean Rifles and Inspect:**

After each 1000 rounds of endurance, unless other wise specified, each rifle will be disassembled, cleaned and thoroughly inspected.

A list of inspection points will be provided in the gun packet for check-off and sign-off by the inspector. The inspector will be looking for any signs of unusual wear, especially on critical components and surfaces as well as for anything such as cracks or deformed material that might present a safety concern. Photographs will be taken to document unusual wear, damage or other notable characteristics.

**ACCURACY TESTING:**

**Note: Accuracy Testing may be delayed until questions relating to the stock configuration are resolved. (Note that currently, only rifles designated as A1, A2 and A3 are ball end milled in the stock barrel groove.)**

**ACCURACY TESTING – :****TLW0630T - Group Size at 100 yards – (Do This Test on the Stainless Version):**

**Note that specifications for accuracy are currently under discussion between Marketing, Production and R&D and may be changed from the limits as listed in the chart below.**

One hundred-yard accuracy testing will be completed utilizing standard factory ammunition. The test will consist of five, 5-shot groups. Guns will be cooled after every other group. Each firearm will be cleaned and fired with five fouling shots prior to beginning the accuracy work-up. Group sizes will be measured from actual targets and recorded. The same code of ammunition and same type of ammunition will be used for all

J.R.Snedeker  
TLW 0630

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