

PROJECT# 241095
TLW 0344

GUN	TRIGGER PULL	1	2	3	AVERAGE
A-1		4.75	5	4.5	4.75
A-2		4.75	4.75	4.75	4.75
A-3		5.5	5.25	5	5.25
A-4		5.5	5.5	5.25	5.42
A-5		6	5.75	5.75	5.83
A-6		4.75	4.25	4.75	4.58
A-7		4.75	5	5	4.92
A-8		5.5	5.5	6	5.67
A-9		6	5.25	5.5	5.58
A-10		4.75	4.5	4.75	4.67

CONFIRM PROPER FIT BETWEEN STOCK AND RECEIVER AND STOCK TO BARREL. NO SHIMS

GUN	
A-1	STOCK, BARREL AND RECEIVER GAPS NOT UNIFORM BUT NOT EXCESSIVE NO SHIMS
A-2	STOCK, BARREL AND RECEIVER GAPS NOT UNIFORM BUT NOT EXCESSIVE NO SHIMS
A-3	STOCK, BARREL AND RECEIVER GAPS NOT UNIFORM BUT NOT EXCESSIVE NO SHIMS
A-4	STOCK, BARREL AND RECEIVER GAPS NOT UNIFORM BUT NOT EXCESSIVE NO SHIMS
A-5	STOCK, BARREL AND RECEIVER GAPS NOT UNIFORM BUT NOT EXCESSIVE NO SHIMS
A-6	OK
A-7	OK
A-8	STOCK, BARREL AND RECEIVER GAPS NOT UNIFORM BUT NOT EXCESSIVE NO SHIMS
A-9	STOCK, BARREL AND RECEIVER GAPS NOT UNIFORM BUT NOT EXCESSIVE NO SHIMS
A-10	STOCK, BARREL AND RECEIVER GAPS NOT UNIFORM BUT NOT EXCESSIVE NO SHIMS

CONFIRM PERMANENT ATTACHMENT OF RECOIL LUG TO STOCK

RECOIL LUGS ON ALL 10 GUNS WERE PERMANENTLY GLUED TO THE STOCK.

GUN	HEAD SPACE	PROOF RDS	HEAD SPACE	HEAD SPACE AFTER 10 RDS.
A-1	MIN	1	0.001	0.002
A-2	0.001	1	0.003	0.003
A-3	0.002	1	0.002	0.003
A-4	MIN	1	0.002	0.002
A-5	0.001	1	0.002	0.002
A-6	0.001	1	0.002	0.002
A-7	0.001	1	0.002	0.002
A-8	0.001	1	0.002	0.002
A-9	0.001	1	0.002	0.002
A-10	0.001	1	0.002	0.002

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200 ROUND JACK FUNCTION TEST

GUN	AMMO	ROUNDS	
A-1	REM R30065 180GR	200	NO MALFUNCTIONS
A-2	REM R30065 180GR	107	BOLT HANDLE BROKE 107 RDS
A-3	REM R30065 180GR	200	NO MALFUNCTIONS
A-4	REM R30065 180GR	200	(6) STEM LOWS, FOLLOWER STICKING. FILED FOLLOWER NO MORE MALFUNCTIONS
A-5	REM R30065 180GR	200	NO MALFUNCTIONS
A-6	REM R30065 180GR	200	NO MALFUNCTIONS
A-7	REM R30065 180GR	200	NO MALFUNCTIONS
A-8	REM R30065 180GR	200	NO MALFUNCTIONS
A-9	REM R30065 180GR	200	(6) STEM LOWS, FOLLOWER STICKING. FILED FOLLOWER NO MORE MALFUNCTIONS
A-10	REM R30065 180GR	200	NO MALFUNCTIONS

TESTERS REPORTED THAT THE BOLT CLOSING FORCE WERE VERY HIGH WHILE ROTATING THE OPERATING HANDLE DOWNWARD ON GUNS A-1 & A-7, THIS OCCURRE

CONFIDENTIAL

ED MOST BUT NOT EVERY CYCLE

Subject to Protective Order - Williams v. Remington

ETE00002529

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ISS ABUSE TEST

GUN

OLD STYLE INSERT

- A-1 BOLT CLOSED EASILY WITH ISS LOCKED. NO VISIBLE DAMAGE.
- A-5 CLOSED BOLT WITH ISS LOCKED. NO DAMAGE VISIBLE.
- A-7 **CLOSED BOLT WITH ISS LOCKED. BROKE BOLT PLUG. DAMAGE VISIBLE.**
- A-8 **CLOSED BOLT WITH ISS LOCKED. BROKE BOLT PLUG. DAMAGE VISIBLE.**

NEW STYLE INSERT

- A-3 CLOSED BOLT WITH ISS LOCKED. NO DAMAGE VISIBLE.
- A-6 COULD NOT CLOSE BOLT ISS LOCKED. NO DAMAGE VISIBLE.
- A-9 CLOSED BOLT WITH ISS LOCKED. NO DAMAGE VISIBLE.
- A-10 COULD NOT CLOSE BOLT WITH ISS LOCKED. NO DAMAGE VISIBLE.

INSPECTED ALL BOLT PLUG WITHOUT VISIBLE DAMAGE USING STEREOSCOPE