

710 RECEIVER\RECEIVER-20PC.job: Histogram 12 - PS

Part Program 710 RECEIVER
 Description RECEIVER-20PC
 Feature name SCOPE SCREW 1
 Feature number 1
 NOM 0.0000 UTL 0.0052 LTL -0.0040
 Lot Size 19
 Mean 0.0096 Std Dev 0.0063
 Mean+3S 0.0286 Mean-3S -0.0094
 Skew 1.1919 Kurtosis 0.9625
 Minimum 0.0012 Maximum 0.0259
 Range 0.0247 Avg Range 0.0130

	Number	Percent
Acceptable Parts	4	21.1
Defectives		
Lower	0	0.0
Defectives		
Upper	15	78.9
Defectives		
Total	15	78.9

	Deviation Method	Range Method
QU	-0.70	-0.34
QL	2.15	1.05

ET06199