

710 RECEIVER\RECEIVER-20PC.job: Histogram 13 - Z

Part Program	710 RECEIVER		
Description	RECEIVER-20PC		
Feature name	SCOPE SCREW 2		
Feature number	2		
NOM	0.0000	UTL 0.0040	LTL -0.0040
Lot Size	19		
Mean	0.0010	Std Dev	0.0045
Mean+3S	0.0145	Mean-3S	-0.0125
Skew	-0.3095	Kurtosis	0.2836
Minimum	-0.0097	Maximum	0.0091
Range	0.0189	Avg Range	0.0108

	Number	Percent
Acceptable Parts	12	63.2
Defectives Lower	2	10.5
Defectives Upper	5	26.3
Defectives Total	7	36.8

	Deviation Method	Range Method
QU	0.67	0.28
QL	1.11	0.46

ET06201