

Bob Orf

From: Orf, Robert J.
Sent: 01/12/2006 06:59:47 PM
To: Kelly, John W.
CC:
BCC:
Subject: RE: Fire on Safe

John,
Are we sure that the fire controls in the cribs have been gone thru 100%? If not we will be chasing our tails forever.

Robert J. Orf
Manufacturing Engineering Manager
Remington Arms Co. Inc.
Ilion, NY 13357
Ph: 315-895-3254
Cell: 315-717-2571

From: Kelly, John W.
Sent: Thu 1/12/2006 8:06 AM
To: Orf, Robert J.
Cc: Allen, Gerald R.
Subject: RE: Fire on Safe

Bob,

I appreciate your input, but this is not just about this isolated incident. I had asked Jerry yesterday to reconvene the group to discuss where we are with regard to the trigger pull issues we have been experiencing. As you no doubt remember, before leaving for S&K, we were struggling to get consistent trigger pulls at final assembly. We may have made some progress, but we are not there yet.

Thanks.

John

John W. Kelly

From: Orf, Robert J.
Sent: Thursday, January 12, 2006 7:29 AM

To: Perniciaro, Stephen; Kelly, John W.; Allen, Gerald R.; Mroz, John B.; Bennett, Gary
Subject: RE: Fire on Safe

The first order of business should be to look at what is wrong with the fire control (if in fact the fire control is the problem) and find out who built it and get back with them about the problem.

Thanks

Robert J. Orf

Manufacturing Engineering Manager

Remington Arms Co. Inc.

Ilion, NY 13357

Ph: 315-895-3254

Cell: 315-717-2571

From: Perniciaro, Stephen
Sent: Thu 1/12/2006 7:02 AM
To: Orf, Robert J.
Subject: FW: Fire on Safe

FYI

From: Kelly, John W.
Sent: Thursday, January 12, 2006 6:03 AM
To: Allen, Gerald R.
Cc: Pugliese, Joseph M.; Perniciaro, Stephen
Subject: FW: Fire on Safe

Jerry,

Please schedule a meeting later this morning with the folks involved in the fire control issues. We need a status update.

Thanks.

John

From: Call, Virginia L.
Sent: Wed 1/11/2006 11:07 PM
To: Allen, Gerald R.
Cc: Kelly, John W.; Pugliese, Joseph M.; Murray, Joseph M.
Subject: Fire on Safe

Contacted Bob Leskovar at 9:20 p.m. 1/11/06 to come in on an M700 .338 RAMAC 27183 that had fired on safe. Bob came in & checked the gun he dry fired the gun 5 or 6 times with the safe on to check the condition before removing it from the shooting jack. Bob took the gun to the lab for the engineers to check tomorrow. He instructed me to remove all the .338's from the gallery & checked them before shooting them. These guns were taken to Jeff Holden to checked by removing the bolt, pulling the trigger & pushing down on the sear safety cam if the sear cam went down we were tag it & hold for engineers. If the guns passed the test we were to send them back to the gallery for test. This was the 1st. of 24 guns that the test operator was to shoot he did his dry cycle & that is how he discovered that it would fire on safe. The guns were checked & sent back to the gallery all of them passed the test.

Virginia L. Call