

**Bob Orf**

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**From:** Orf, Robert J.  
**Sent:** 12/14/2005 06:34:52 AM  
**To:** Bennett, Gary  
**CC:**  
**BCC:**  
**Subject:** FW: M/700 Assembly Concerns

Gary,

Have you looked into any of this?

Robert J. Orf

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**From:** Bullis, Gene R.  
**Sent:** Tuesday, December 13, 2005 1:08 PM  
**To:** Perniciaro, Stephen; Orf, Robert J.; Kast, Jack L.  
**Cc:** Allen, Gerald R.; Bennett, Gary; Call, Virginia L.  
**Subject:** M/700 Assembly Concerns

There are a couple of concerns I have this morning with the Assembly of the M/700. First, we have been having problems all week with the 700 Safety arm on the Fire Control. If we move it from the fire position, to the safety "on" position, it (the safe arm) sometimes binds and will not return to its original position. Second, the safe arm is still hitting on the stock and/or receiver. This also binds the arm.

The last item has to do with our use of screws, spacers, magazine boxes, and magazine springs. I printed a copy of the carbon take down screws (C-104125) that are supposed to be used in the front and rear guard screw positions of the trigger guard. My builders have been using whatever fits and that varies greatly with the Print (or bill of material). Our consistent use of a part in a particular gun, has not been the case. We have a tendency to use whatever fits at the time. This list needs updating (as I suspect, the other parts listed above, will, too).

Your help would be greatly appreciated. Gene.