

Changes from last report in bold.

ENGINEERING STAFF MEETING

Minutes from 11-29-05 Meeting

MODEL 7

MODEL 700

- **J.Mead** – Design and evaluate using a plastic follower for both M700 and M7 rifles. Design complete 9-15-05. (T.Powers) Initial quotes received 10-4-05. **Quotes received on all versions 11-15-05. Quotes on hold. Redesign prototypes to test by 12-16-05.**
- **G.Sietsema** - Feasibility of using IHS process for rifle barrels. Feasibility study complete by 12-30-05.
- **J.Mead** – Design new side pivoting claw extractor for the 6.8mm SPC. Complete by 12-30-05. J.Kast – Modeling is done on the first design. MIM – F.Ogrodnik is reviewing. 1st prototypes will be made in tool room in **4140 by 12-15-05.**
- **S.Perniciaro** – Hand buffing of sear for XR-100 is not user friendly. If 40-X version of new fire control does not come on line in spring of 2006 then we may have to reengineer the process to make it more ergonomic. On Hold. **Production has 2,000 sears ready. Next production of XR-100's is December 2006.**
- **J.Mead** – change M700 youth pad to match M700 not shotgun youth. Coordinate with J.Smith. **TRT to make prototypes to check by 12-30-05.**
- **J.Mead** - Change primary cam angle on M700 bolt handles to reduce impact dings. Status of PMI quotes?
- **J.Mead** – **Redesign plastic plugs for scope holes. They need to be more rigid and have a raised ring or thread to lock into threaded receiver holes better. By?**

MODEL 7600

MODEL 750

MODEL 7400

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Changes from last report in bold.

- **J.Mead** – Redesign bolts to prevent ejectors sticking back during proof – J.Kast. **One design to Production to test by? Second design to tool room by?**

MODELS 572 AND 552

METAL FINISH & COLOR

- **G.Sietsema** – Test powder coating plastic trigger guards. D.Sampson has samples at PPG to test and evaluate by 10-30-05. Info received from PPG 10-24-05. PPG was on site to process parts 11-9-05. Must preheat parts to be consistent. Feasibility study by 12-8-05.

MODEL 870

- **J.Mead** – Add detent to 20 gauge similar to 12 gauge for cost savings. Design complete 6-30-05. **Cost analysis by?** Tooling, T&P, etc required. Production release by December 2005. Tooling details quoted. Need mag cap with detents – out for quotes. **By?**
- **J.Mead** – Testing 12 gauge synthetic magazine cap. Prototypes in the Test Lab. Results by 10-15-05. Getting samples of new “super-tough” material, ST100 to test by 10-15-05. Need 30 more (Delrin – 570) samples **made by CTM** to test lab to test by **12-15-05**. (T.Powers)

BARRELS

ROUND RECEIVERS

- **S.Perniciaro** – Coordinate 1st article approval from Kerner. Samples failed for incorrect heat treat and out of position fire control mounting hole. New samples at Remington heat treat to check for hole movement by 10-12-05. Complete. E.Aiello getting Kerner to requite with Remington doing the heat treating. Status – **30 samples by 12-15-05**.
- **G.Sietsema** – Poor broach finish on SST receivers. Change heat treat and make receivers harder. Tested 4-26-05. Results inconclusive. Running parts through all operations to verify the rest of machining. Plan by 5-31-05 for outside bar stock supplier. Test re-heat treated bars by 6-30-05. New Date 7/22/05. 3,826 # (64 bars) H.T.’d at Remington. Will run on engineering order 8-12-05. Need to confirm no issues with Operation 10 and improved broaching by 9-15-05. Complete and good. Need to order 40,000# to new specs. Steel mill to advise on availability by 10-14-05. Order is in and material due 2-10-06.
- **G.Sietsema** – Review ExtrudeHone process to deburr receivers. Non-Disclosure Agreement ok. Sent 10 samples 6-10-05. <http://www.extrudehone.com/deburring/deburring.html>
 - EH Will try electro-chemical deburr (electro-polish) proposal received 9-15-05. Estimated 95 parts/hour and \$400,000 capital. Next step for project by 10-21-05.
 - Need \$7,500 for more tooling to test. On hold. Looking at High Energy samples by **12-15-05**.
 - Alenco is looking at a heavy porous media to test by 11-29-05. **1st test failed. 2nd test 12-15-05.**

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- **Developing brush deburr process review by 12-7-05.**

STOCKS

- **J.Mead** -Coordinate upgrading all stock drawings and **PPI** with E-Town. Wood stocks by 10-31-05. Working on standardizing inletting by **12-30-05** – Tom Powers.
- **S.Perniciaro** –Need to establish plan to work with **HS** to get in good stocks in a timely manner. S.Perniciaro to set up incoming process to mill a straight barrel channel by 11-30-05. Project turned over to Ed Owens to complete. By?

OTHER

- **R.Joy** – Status of easy to use system to access Process records. Started Beta testing in *October* 2005. Outside vendor quoted 9-15-05. \$30,000 to do a study. S.Perniciaro reviewed with P.Cahan. We will wait until next year and analysis the pros and cons of the Bob Joy process. R.Joy work complete by **12-15-05**.
- **G.Sietsema**– Salts bleeding out of barrel sets. Tested in production with “No-Bleed”. Problem with too much oil dripping from components
 - Testing cleaner from WinTech. Initials results good. Large test completed 9-30-05
 - Install No-Bleed and cleaner in color line by **12-10-05**.
- **J.Mead** – Design new grip cap with the ability to have different inserts used; e.g., Ducks Unlimited, RMEF, etc.

CUSTOM SHOP

- **T.Butler** –PDM training to be transferred to new engineer Tonny Kaempe by 12-15-05.