

Steve Perniciaro

From: Perniciaro, Stephen
Sent: 11/28/2005 06:55:02 AM
To: Mead, Joseph P.
CC:
BCC:
Subject: FW: SPL MIM Sear Spring Support and Spacers Update

From: Ogrodnik, Frank A.
Sent: Wednesday, November 23, 2005 1:33 PM
To: Doolittle, James F.; Becker, Craig
Cc: Marley, Matthew M.; Wright, MaryAnn; Perniciaro, Stephen; Ronkainen, Jim
Subject: SPL MIM Sear Spring Support and Spacers Update

Spacers P/N's 301336 and 301338

- * 5 lbs of 316L Powder arrived on 11/23/05 PM
- * Press samples of either the Front or Rear spacer on Monday 11/28/05
- * Sinter Samples on Tuesday, 11/29/05 and measure shrink dimensions, density and finish die dimension drawings
- * Loctite Impregnate on 11/29/05 and send die dimension drawings to Compacting tool.
- * Submit material samples for machining on 11/30/05

Sear Spring Support P/N 301340

- * Four (4) cavity mold is on order due 12/30/05
- * Preliminary model showing parting lines ejector pin location and gate location and size will be complete today
- * Send completed above model to Jim Ronkainen today 11/23/05 for review.
- * Preliminary mold drawings to be completed on Thursday, Dec 1st and will be reviewed at Genesee Precision by FAO

Frank A. Ogrodnik 11/23/05