

**Bob Orf**

---

**From:** Becker, Craig  
**Sent:** 11/07/2005 01:57:27 PM  
**To:** Ferreira, Louis B.  
**CC:** Doolittle, James F.; Orf, Robert J.  
**BCC:**  
**Subject:** Engineering order for M700 THA's

Lou,

Jim Doolittle and Jim Ronkainen are developing a back-up design to the machined THA for the SPL project. They have asked me to investigate the possibility of switching to a riveted design, similar to our existing fire control. I have attached an engineering request form for 50ea of the existing F26655 assembly. However, we would like to use our existing F30781 LH side plates for each side. The intent is to measure the hole pattern in all plates (100 total) prior to assembly. The measurements would be repeated after the rivet operation. The data will be used for a process capability study. The completed assemblies would not be suitable for production. Is the engineering request form I have generated suitable for this application, or is there something else I need to complete to make this happen?

Please let me know.

Craig Becker