

**Bob Orf**

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**From:** Becker, Craig  
**Sent:** 10/17/2005 08:26:06 AM  
**To:** Orf, Robert J.  
**CC:**  
**BCC:**  
**Subject:** Activity for W/E 10/14

Bob,

For the week indicated, I worked on the following:

SPL Issues, I am working on a fixture to control rivet head thickness.

I set-up and tested the comparator fixture and screen for assembly.

There is an interference with the bolt stop release that needs correcting.

Jim and I are trying to pass judgment on the fixture and screens for the Sear safety cam after grind.

6-40 taps. I am still testing taps for conventional fire controls. The background

Here is that the taps supplied for Grippe for stores pass tool inspect, but fail the

No-go gage. I have tried two replacements with moderate success. I have Grippe quoting the taps he used to supply before trying to cut costs.

12 gage FETA. There is only one receiving gage at assembly for 12 gage. (This is the

Style gage that allows checking the FETA with a slide block) I met with

Bob Hutchinson and we looked together. What I did discover is that the day shift

Operator goes to lunch at 11:00 each day. I intend to use BJ during this time period

To sort for our 50 acceptable test pieces

Purchasing ran a tour with a representative of the Frisby Co. They are a machining outfit

From Chicago. I walked them thru the M7400 bolt line on Wednesday.

Existing triggers for current M700 fire control were plagued with hole size issues.

I worked with the tool room to resolve.

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