

Glen Sietsema

From: Becker, Craig
Sent: 09/19/2005 02:46:58 PM
To: Ferreira, Louis B.; Luke, Kyle D.
CC: Doolittle, James F.; Mead, Joseph P.; Perniciaro, Stephen; Orf, Robert J.; McGlory, Jeffrey; Allen, Gerald R.; Balio, John R.; Diliberto, Joseph; Sietsema, Glen D.; Pendergrass, Robert S.
BCC:
Subject: SPL Part requirements for UGT Runoff

Everyone,

Jim Doolittle has scheduled the Blohm grinder runoff during the week of October 14th.

The Sear Safety Cams (Blank D-300684) and Triggers (Blank E-300687) that

UGT has been using for development are not suitable for usage in guns.

For the runoff, we need to supply UGT with 5000 of each part, processed complete thru all prior operations.

Lou – would you initiate the necessary orders for this?

Kyle – It will be necessary to free up Chad Delmedico to run the Surface grinder and the Engis bore hone.

For quick reference here is the process for the SPL Sear Safety Cam:

9132

1

Issue from crib

8551

10

Wash - Carburize - Wash

8551

20

Lindberg Temper (Draw)

8551

Inspect For Rockwell Hardness

* INSPECT FOR HARDNESS *

* MUST STAMP ----> *

* *

* INITIALS _____ *

8551

35

Glass bead blast

8773

40

Surface Grind

8773

43

WASH & DEMAGNETIZE

8773

50

Hone sear safety cam pin hole

8773

60

Grind sear safety cam

The SPL trigger process follows:

9132

1

Issue from crib

8551

10

Wash - Carburize - Wash

8551

20

Lindberg Temper (Draw)

8551

30

Inspect For Rockwell Hardness

* INSPECT FOR HARDNESS *

* MUST STAMP ----> *

* *

* INITIALS _____ *

8551

40

Glass Bead Blast

8773

50

Hone trigger pin hole

8773

60

Grind trigger

Please call me if you have any questions, or if I left anyone off this list.

Thanks,

Craig S. Becker

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