

Jerry Allen

From: Allen, Gerald R.
Sent: 09/16/2005 11:47:44 AM
To: Balio, John R.; Wadas, Thomas J.; Orf, Robert J.; Bennett, Gary; Perniciaro, Stephen
CC:
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Subject: Rear take down screw

As mentioned in the morning meeting, the rear take down screw for the XR-100 is coming through and preventing the sear lift gauge from being used. We are working around the issue in two ways. Most guys are using the 104126 screw instead of the 104134. It is shorter. This comes into the tang, but leaves 2-3 threads not filled. Other operators, depending on the depth of the inletting, are able to use 1 or 2 shims and the proper screw to correct the issue. First question is can the knob on the sear lift gage be taken down to allow for the slight protrusion of the correct screw? Second is the inventory of the 104126 needs to be inflated by a couple thousand piece to cover the ones used as substitutes.

Thanks

Jerry