

G673 8617

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



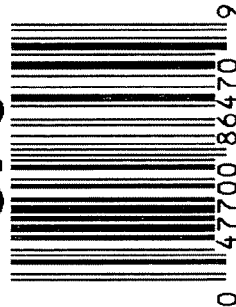
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6738617**

**UPC**



BM FORM

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66738617

| OP # | OPERATION NAME                                                                                                                         | READINGS | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |          | 6-25-08 | RP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |          | 6-25-08 | RP      |
| 440  | PROOF                                                                                                                                  |          | 6-25-08 | SA      |
| 460  | CHECK HEADSPACE                                                                                                                        |          | 6-25-08 | SD      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |          | 6-25-08 | RP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |          | 7-8-08  | 8222    |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |          | 7-10-08 | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   |          | 7/15/08 | (K)     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |          |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |          | 7/11/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |          | 7/18    | cur     |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |          |         |         |
| 545  | (BOLT)                                                                                                                                 |          |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |          |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |          | 7-22-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |          | 7-22-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |          | 7-22-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |          | 7-23-08 | RSN     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |          |         |         |

F004 REV 5/2006

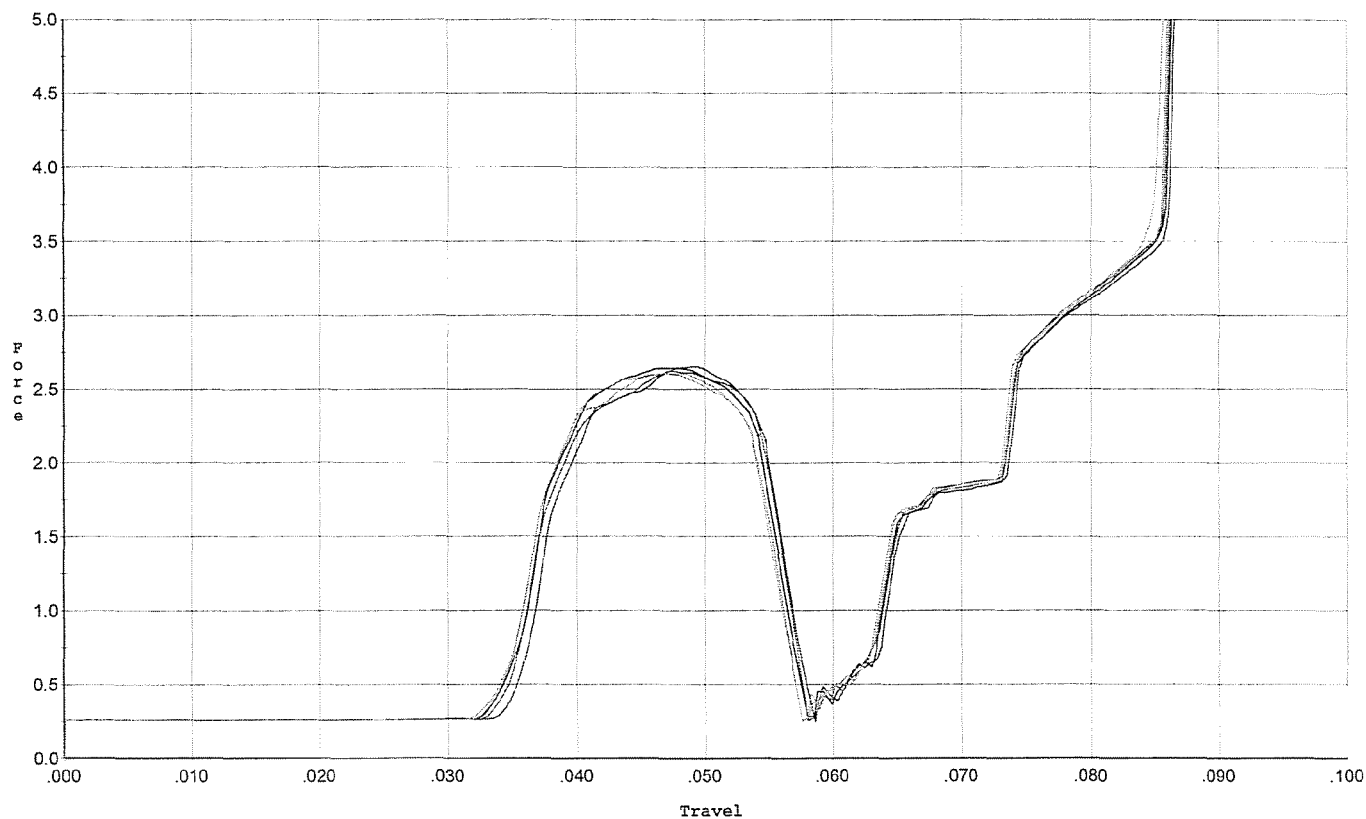
| OP #  | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|-------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560   | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>6</u> <u>6</u> <u>6</u>                                  | 7-30    | TC      |
| CONT. |                                                                          |                                                             |         |         |
|       | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6.5</u> <u>6.5</u> <u>6.5</u>                            | 7-30    | TC      |
|       | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|       | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.022</u> <u>.022</u> <u>.022</u>                         | 7-30    | TC      |
|       | J) ASSEMBLE STOCK                                                        |                                                             | 7-23-08 | BSN     |
|       | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 8-4-08  | RT      |
|       | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|       | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|       | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 & | FUNCTION TEST AND                                                        | <u>PASS</u> FAIL                                            |         |         |
| 650   | TARGET                                                                   | <u>PASS</u> FAIL                                            | 7-24-08 | TRW     |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|       | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660   | INSPECT FOR LIVE AMMO                                                    |                                                             | 7/24/08 | MED     |
| 670   | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 8-4-08  | RT      |
|       | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.91</u> <u>2.85</u> <u>2.82</u> <u>2.79</u> <u>2.75</u> | 7-30-08 | BSN     |
|       | C) FUNCTION                                                              |                                                             | 8-4-08  | RT      |
| 690   | PACK                                                                     |                                                             | 8/4/08  | Fm      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/21/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



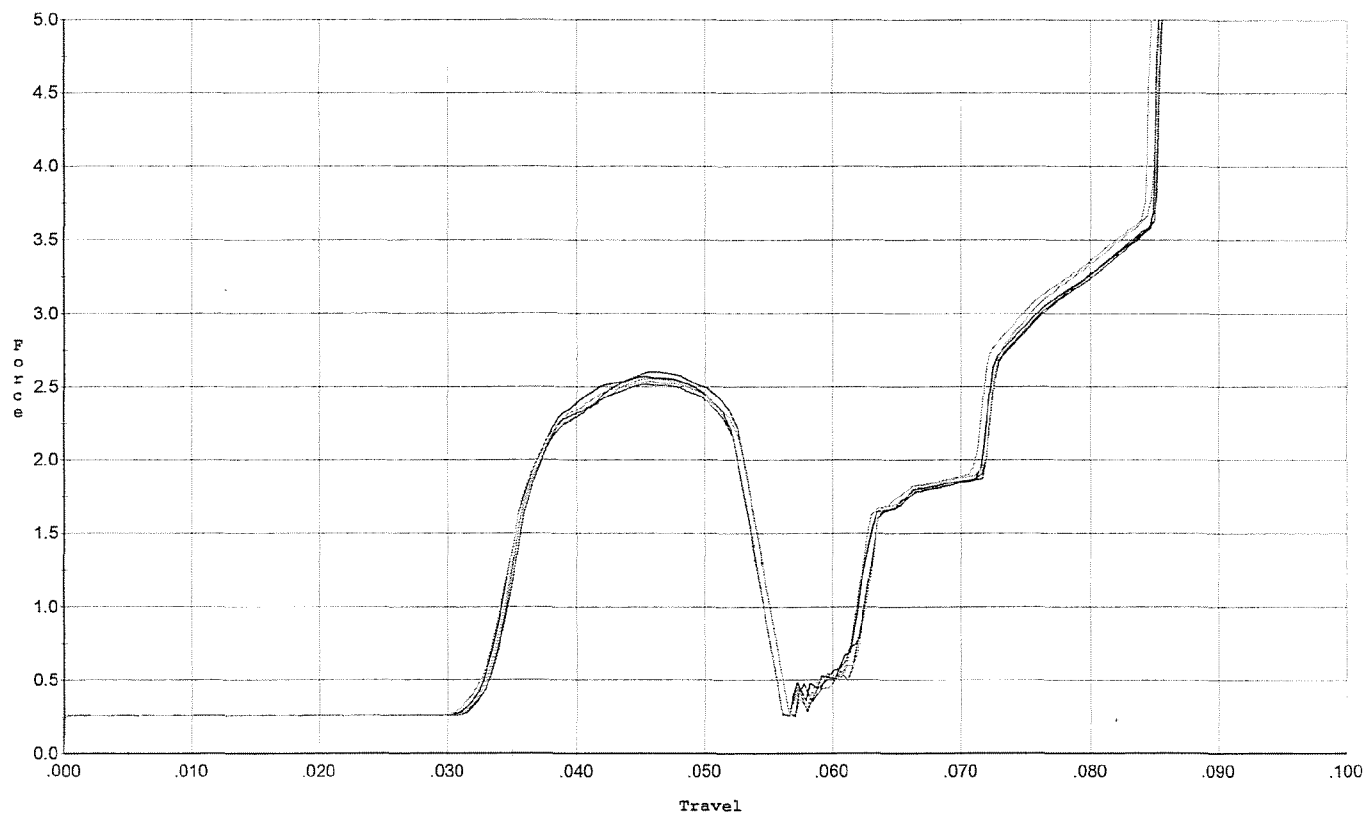
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.650      | 0.055             | 0.035           | 0.037      | 0.053             |           | Set Trigger |
| 2 | 2.642      | 0.054             | 0.034           | 0.037      | 0.054             |           | Set Trigger |
| 3 | 2.623      | 0.055             | 0.034           | 0.036      | 0.054             |           | Set Trigger |
| 4 | 2.606      | 0.054             | 0.034           | 0.036      | 0.053             |           | Set Trigger |
| 5 | 2.607      | 0.055             | 0.034           | 0.036      | 0.054             |           | Set Trigger |

AVG 2.62

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putsch 7/21/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 2.5 lbs. after 50 cycles +/- .50 lbs.



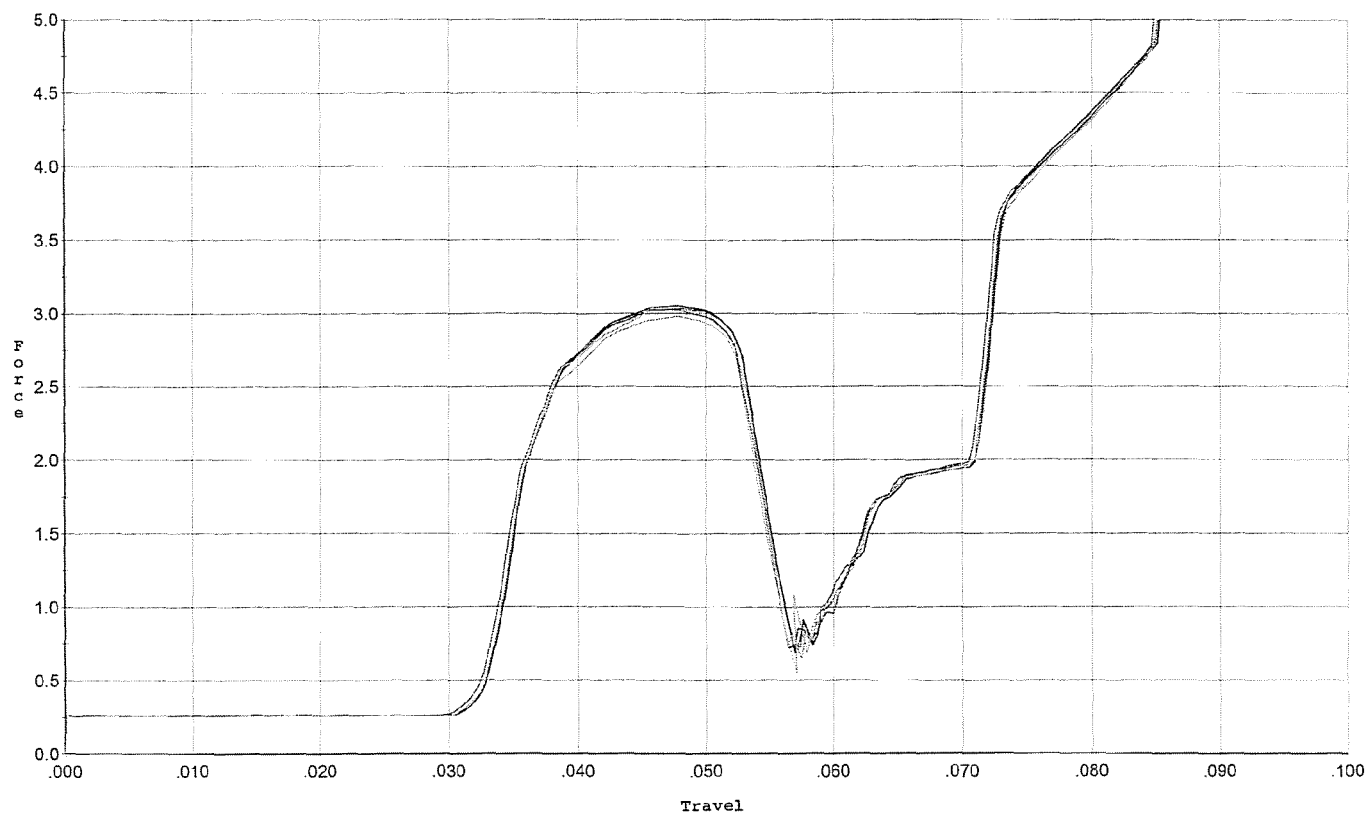
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.600      | 0.055             | 0.033           | 0.036      | 0.054             |           | Set Trigger |
| 2 | 2.572      | 0.054             | 0.033           | 0.036      | 0.054             |           | Set Trigger |
| 3 | 2.517      | 0.054             | 0.033           | 0.037      | 0.053             |           | Set Trigger |
| 4 | 2.538      | 0.055             | 0.033           | 0.036      | 0.054             |           | Set Trigger |
| 5 | 2.557      | 0.054             | 0.032           | 0.036      | 0.054             |           | Set Trigger |

Arg 2.55

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/21/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. ini. +/- .75 lbs.



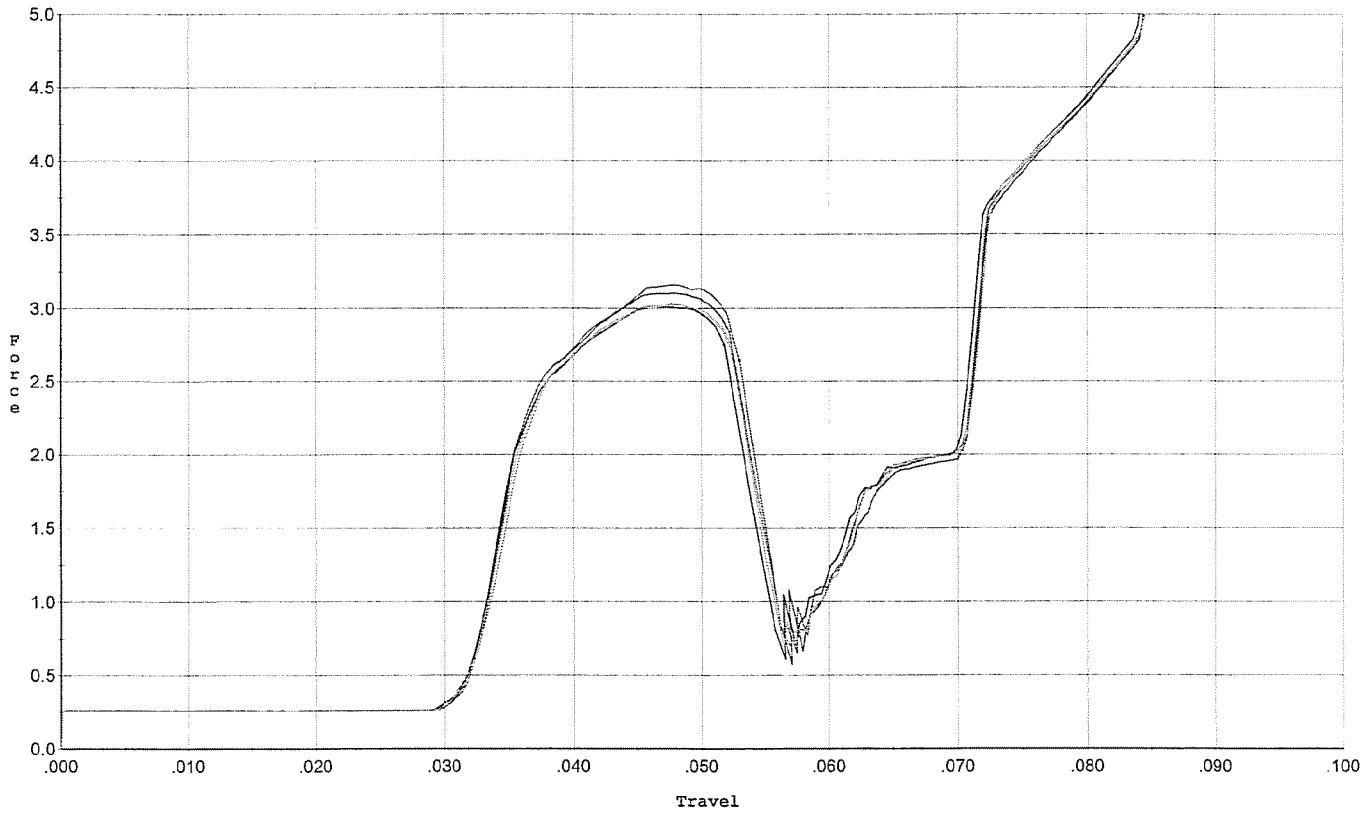
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.034      | 0.053             | 0.033           | 0.035      | 0.061             |           | Set Trigger |
| 2 | 3.053      | 0.053             | 0.033           | 0.035      | 0.062             |           | Set Trigger |
| 3 | 3.029      | 0.054             | 0.032           | 0.035      | 0.063             |           | Set Trigger |
| 4 | 2.977      | 0.052             | 0.033           | 0.036      | 0.059             |           | Set Trigger |
| 5 | 3.048      | 0.053             | 0.033           | 0.035      | 0.062             |           | Set Trigger |

Avg 3.02

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/21/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. after 20 cycles +/- .75 lbs.



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.103      | 0.052             | 0.031           | 0.035      | 0.062             |           | Set Trigger |
| 2 | 3.010      | 0.052             | 0.032           | 0.035      | 0.060             |           | Set Trigger |
| 3 | 3.159      | 0.053             | 0.032           | 0.035      | 0.064             |           | Set Trigger |
| 4 | 3.008      | 0.052             | 0.032           | 0.035      | 0.061             |           | Set Trigger |
| 5 | 3.026      | 0.052             | 0.031           | 0.035      | 0.061             |           | Set Trigger |

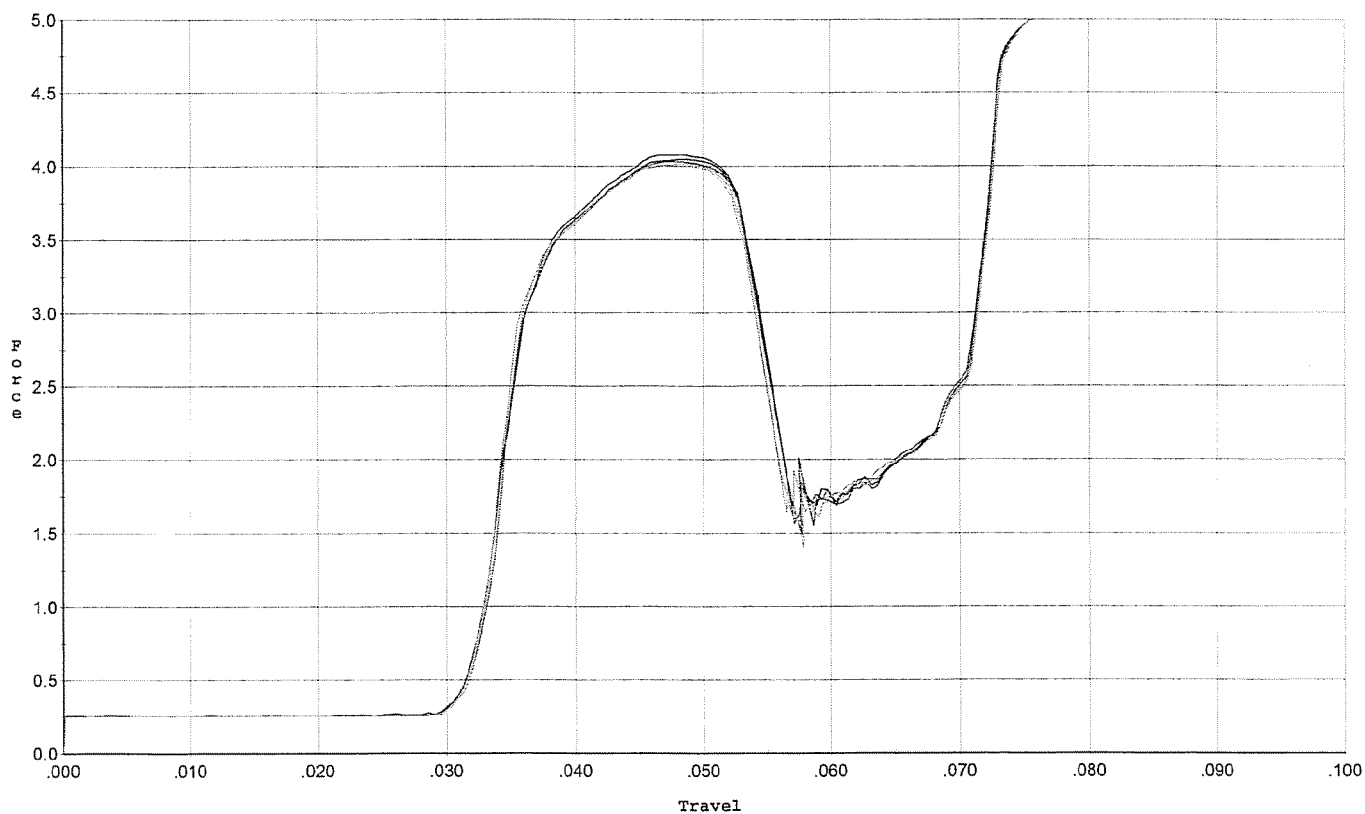
Arg 3.06



# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/21/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



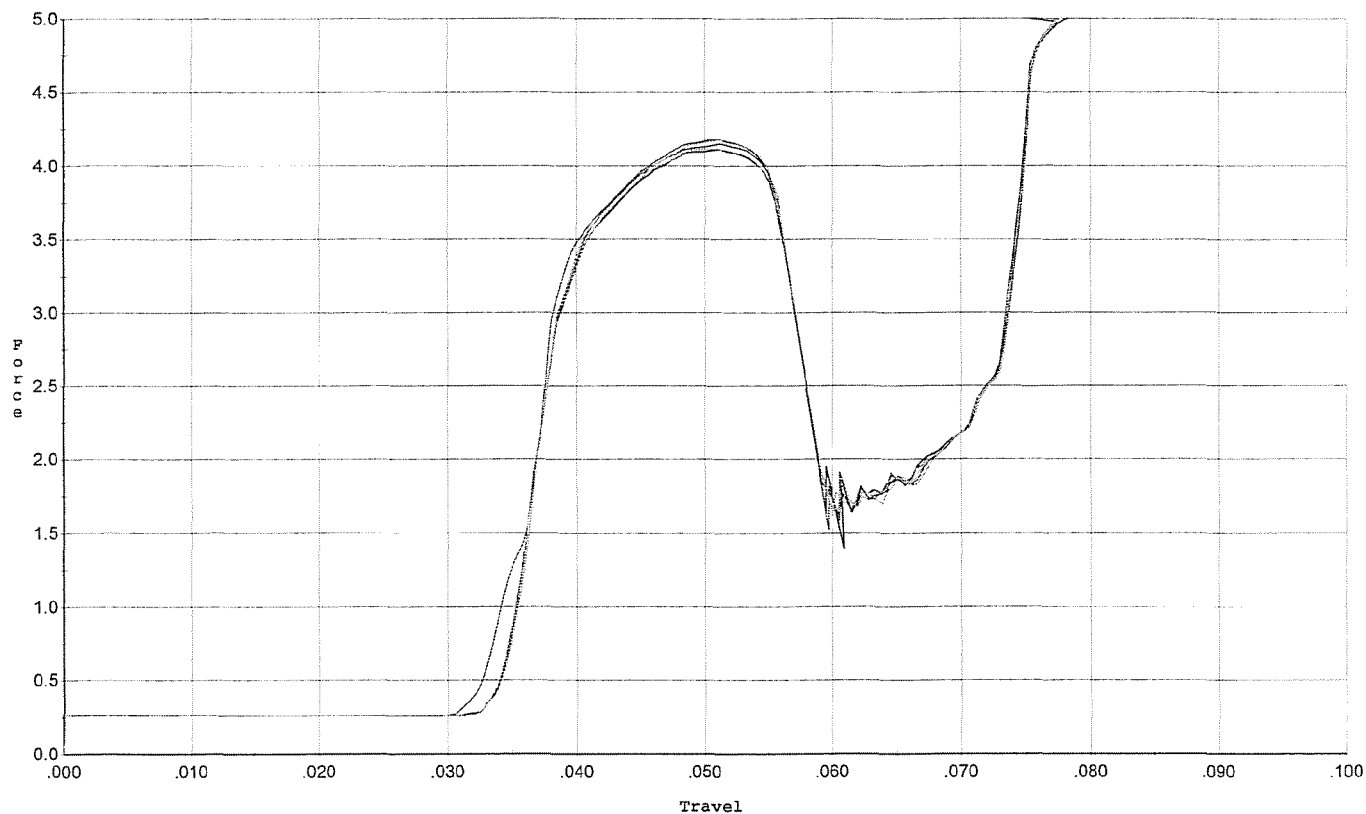
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.080      | 0.053             | 0.031           | 0.034      | 0.082             |           | Set Trigger |
| 2 | 4.047      | 0.054             | 0.031           | 0.033      | 0.085             |           | Set Trigger |
| 3 | 4.031      | 0.055             | 0.032           | 0.034      | 0.085             |           | Set Trigger |
| 4 | 4.015      | 0.053             | 0.031           | 0.034      | 0.082             |           | Set Trigger |
| 5 | 4.013      | 0.053             | 0.032           | 0.034      | 0.083             |           | Set Trigger |

AVG 4.03

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 7/21/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 4.0 lbs. after 20 cycles +/- 1.0 lbs.



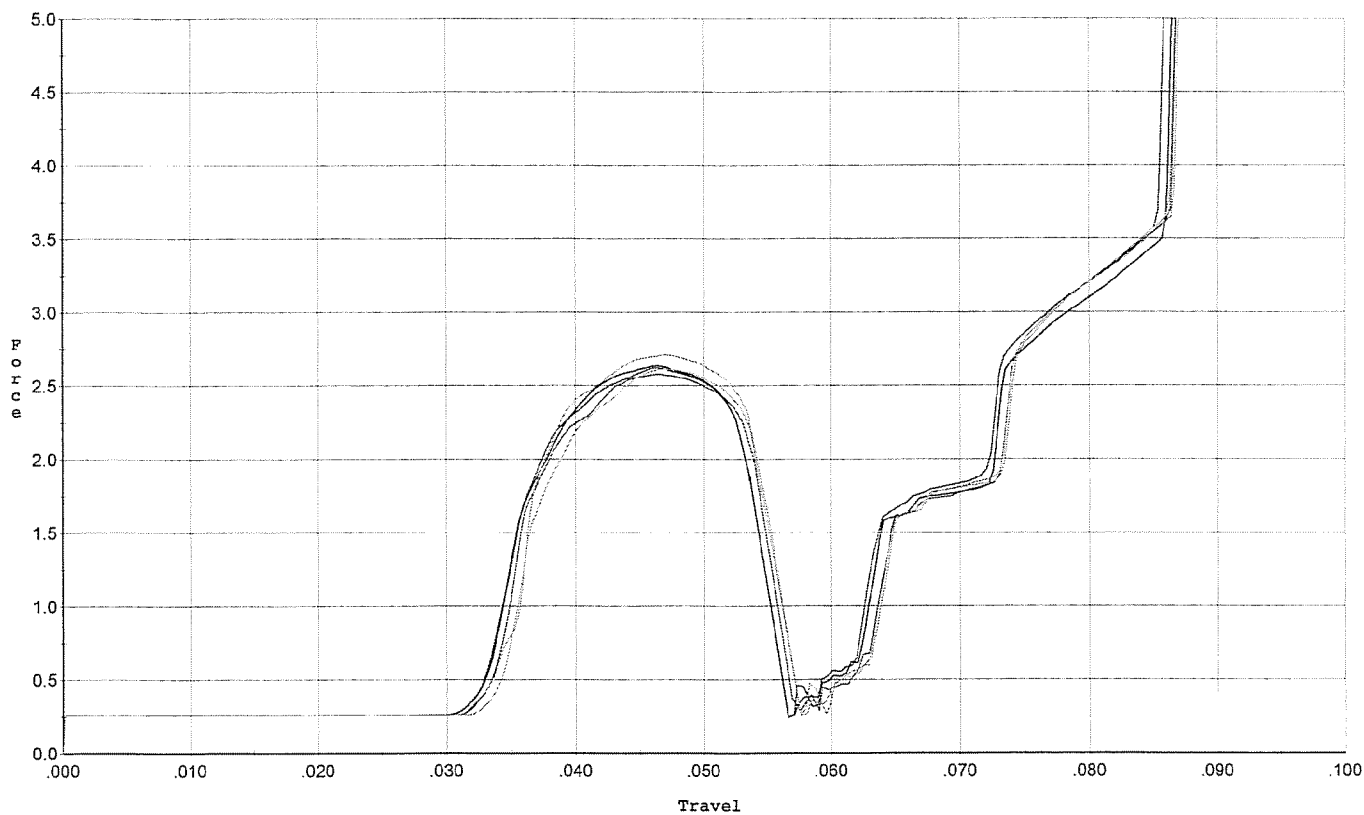
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.151      | 0.056             | 0.034           | 0.035      | 0.086             |           | Set Trigger |
| 2 | 4.109      | 0.056             | 0.034           | 0.034      | 0.086             |           | Set Trigger |
| 3 | 4.179      | 0.056             | 0.033           | 0.034      | 0.089             |           | Set Trigger |
| 4 | 4.174      | 0.056             | 0.034           | 0.035      | 0.086             |           | Set Trigger |
| 5 | 4.118      | 0.056             | 0.034           | 0.035      | 0.086             |           | Set Trigger |

Avg 4.14

# Trigger Profile [ lbs,inch ]

Profile: SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 7/21/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



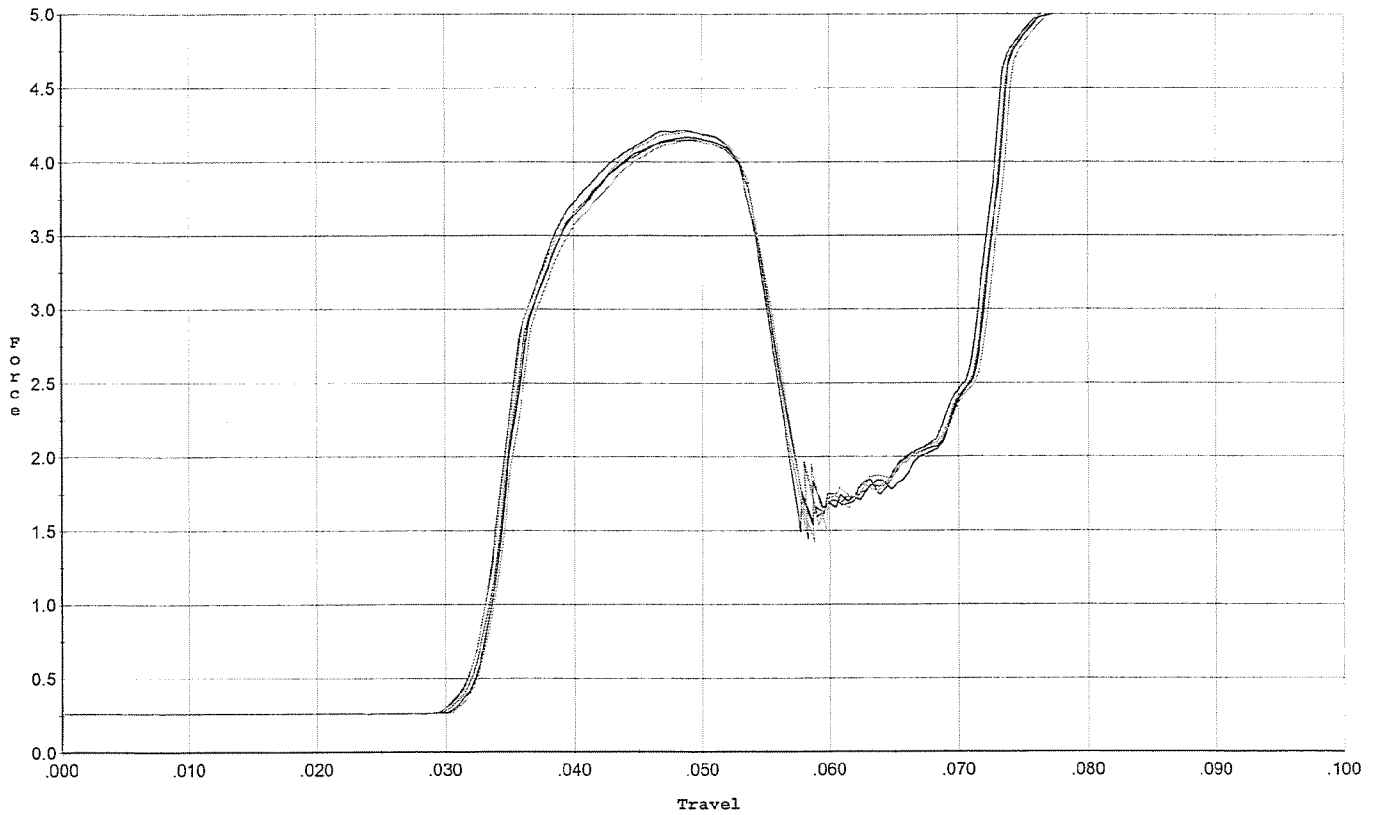
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.622      | 0.054             | 0.033           | 0.036      | 0.054             |           | Set Trigger |
| 2 | 2.634      | 0.054             | 0.033           | 0.037      | 0.054             |           | Set Trigger |
| 3 | 2.577      | 0.054             | 0.033           | 0.037      | 0.054             |           | Set Trigger |
| 4 | 2.611      | 0.055             | 0.034           | 0.037      | 0.055             |           | Set Trigger |
| 5 | 2.710      | 0.055             | 0.033           | 0.037      | 0.057             |           | Set Trigger |

Avg 2.63

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 7/21/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.216      | 0.054             | 0.032           | 0.034      | 0.088             |           | Set Trigger |
| 2 | 4.168      | 0.054             | 0.032           | 0.034      | 0.085             |           | Set Trigger |
| 3 | 4.153      | 0.054             | 0.032           | 0.034      | 0.085             |           | Set Trigger |
| 4 | 4.202      | 0.054             | 0.032           | 0.034      | 0.086             |           | Set Trigger |
| 5 | 4.144      | 0.056             | 0.032           | 0.034      | 0.087             |           | Set Trigger |

Avg 4.17