

G6738627

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

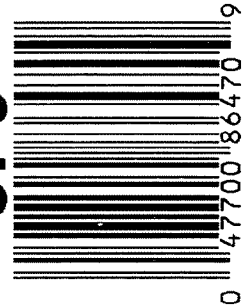
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6738627

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6738627

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-17-08	RPD.
475	DRILL AND TAP SIGHT HOLES		6-18-08	TRW
480	MAGNAFLUX BBL ACTION		6/18/08	unn
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BS
542	APPLY COATINGS (BARREL ACTION)		6/24/08	unn
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-10-08	PSW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

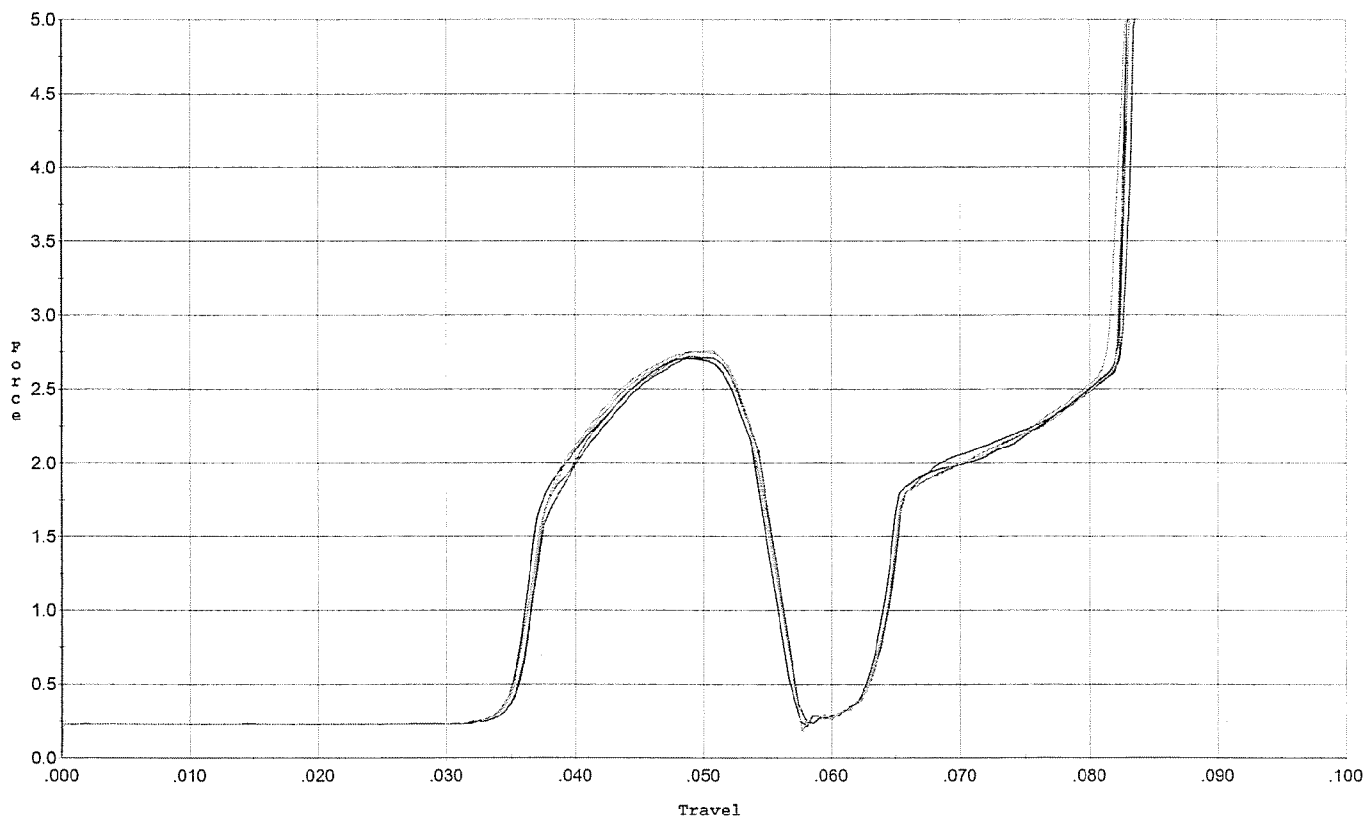
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8</u> <u>7</u> <u>7</u>	7-23	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>6</u> <u>6</u>	7-23	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	7-23	TC
	J) ASSEMBLE STOCK		7-10-08	BSW
	K) ASSEMBLE SWIVEL STUDS		8/2/08	Fm
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		—	
	M) IRON SIGHT ALIGNMENT		—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		—	
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-14-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/14/08	MBD
670	FINAL INSPECTION A) HEADSPACE		8/2/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.49</u> <u>2.42</u> <u>2.36</u> <u>2.18</u>	7/23/08	Fm
	C) FUNCTION		8/2/08	Fm
690	PACK		8/2/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



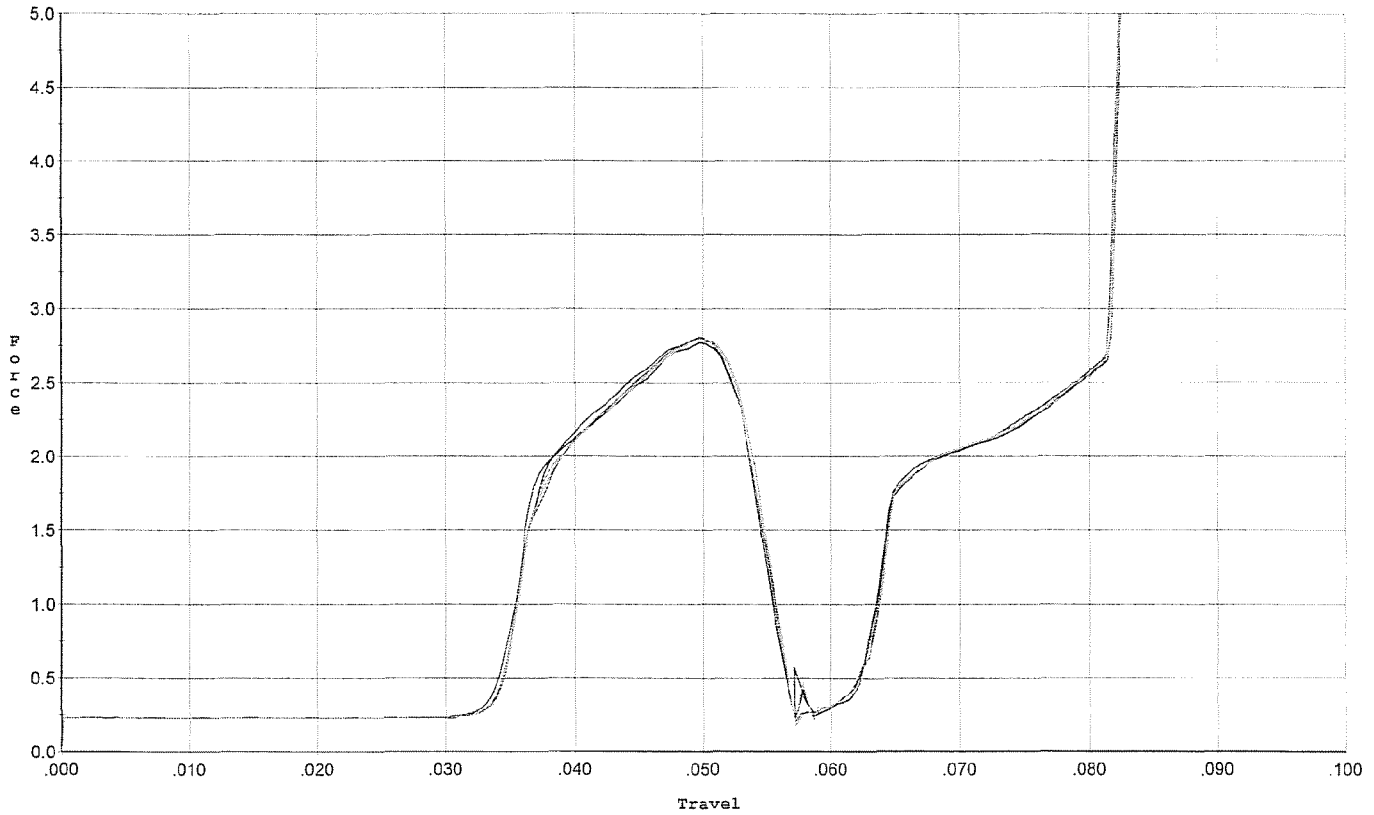
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.711	0.054	0.035	0.035	0.051		Set Trigger
2	2.706	0.054	0.035	0.035	0.051		Set Trigger
3	2.719	0.055	0.035	0.035	0.052		Set Trigger
4	2.758	0.056	0.035	0.034	0.054		Set Trigger
5	2.752	0.055	0.035	0.035	0.053		Set Trigger

Avg 2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



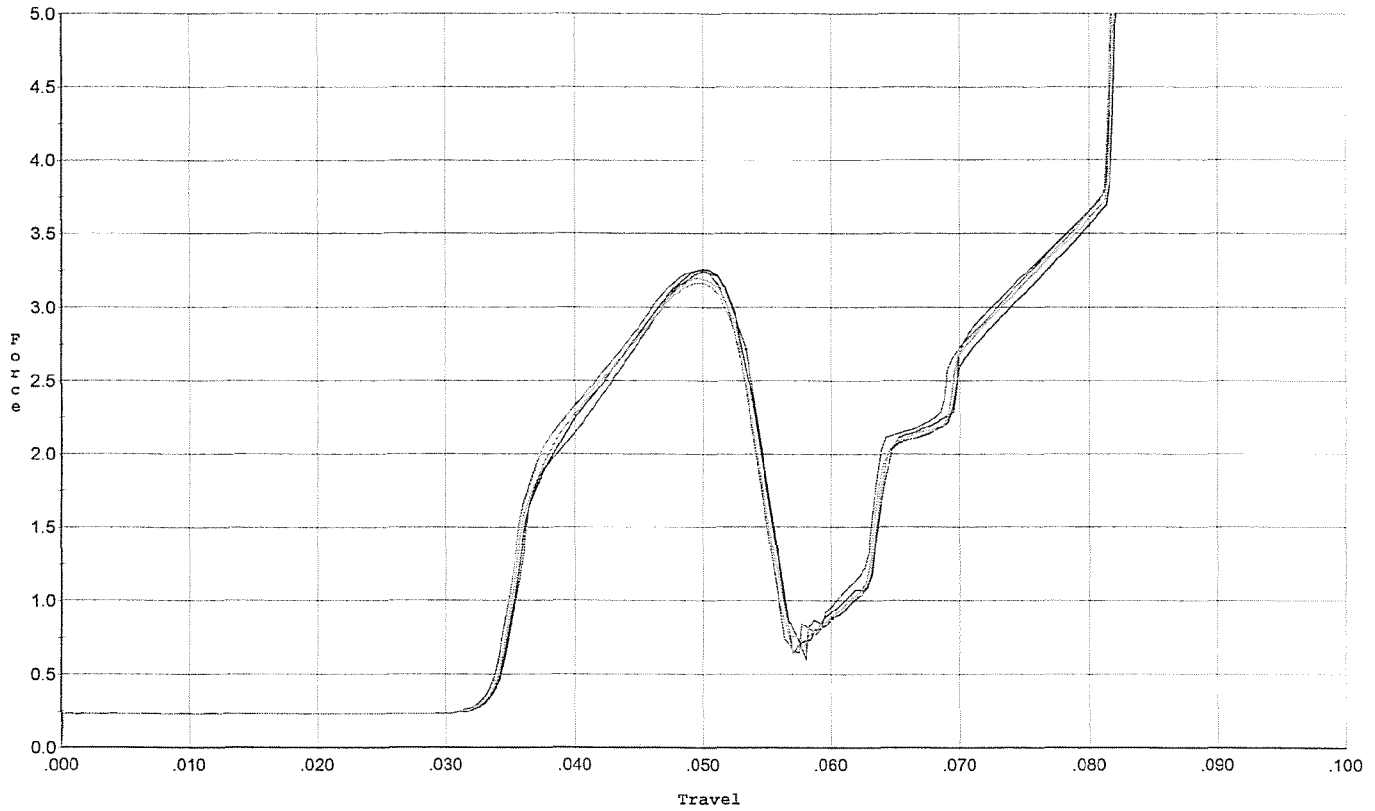
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.808	0.053	0.034	0.035	0.052		Set Trigger
2	2.772	0.055	0.034	0.034	0.053		Set Trigger
3	2.796	0.053	0.034	0.035	0.051		Set Trigger
4	2.796	0.054	0.034	0.034	0.052		Set Trigger
5	2.792	0.053	0.034	0.035	0.051		Set Trigger

Avg 2.79

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



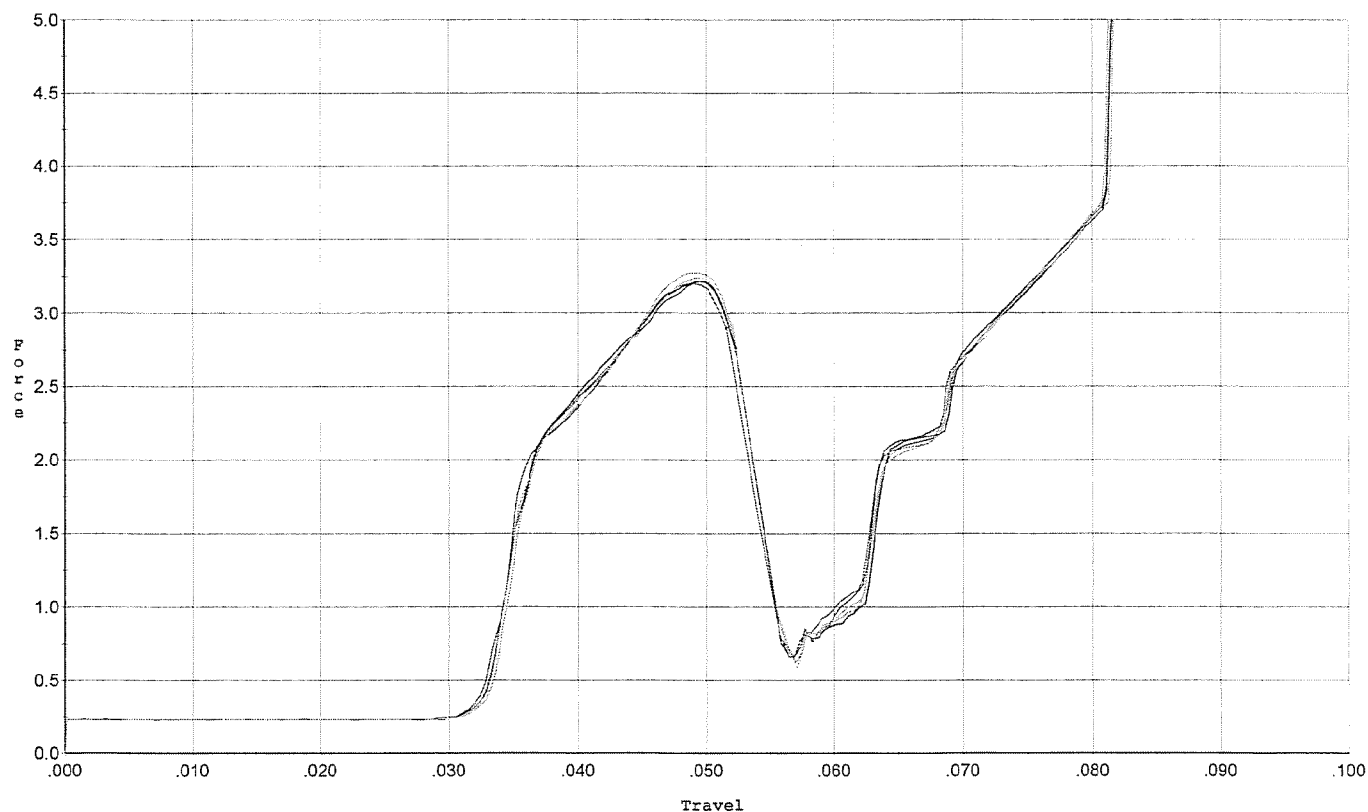
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.245	0.053	0.034	0.033	0.057		Set Trigger
2	3.258	0.054	0.034	0.034	0.058		Set Trigger
3	3.247	0.053	0.033	0.034	0.058		Set Trigger
4	3.197	0.053	0.033	0.034	0.057		Set Trigger
5	3.167	0.053	0.034	0.034	0.056		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



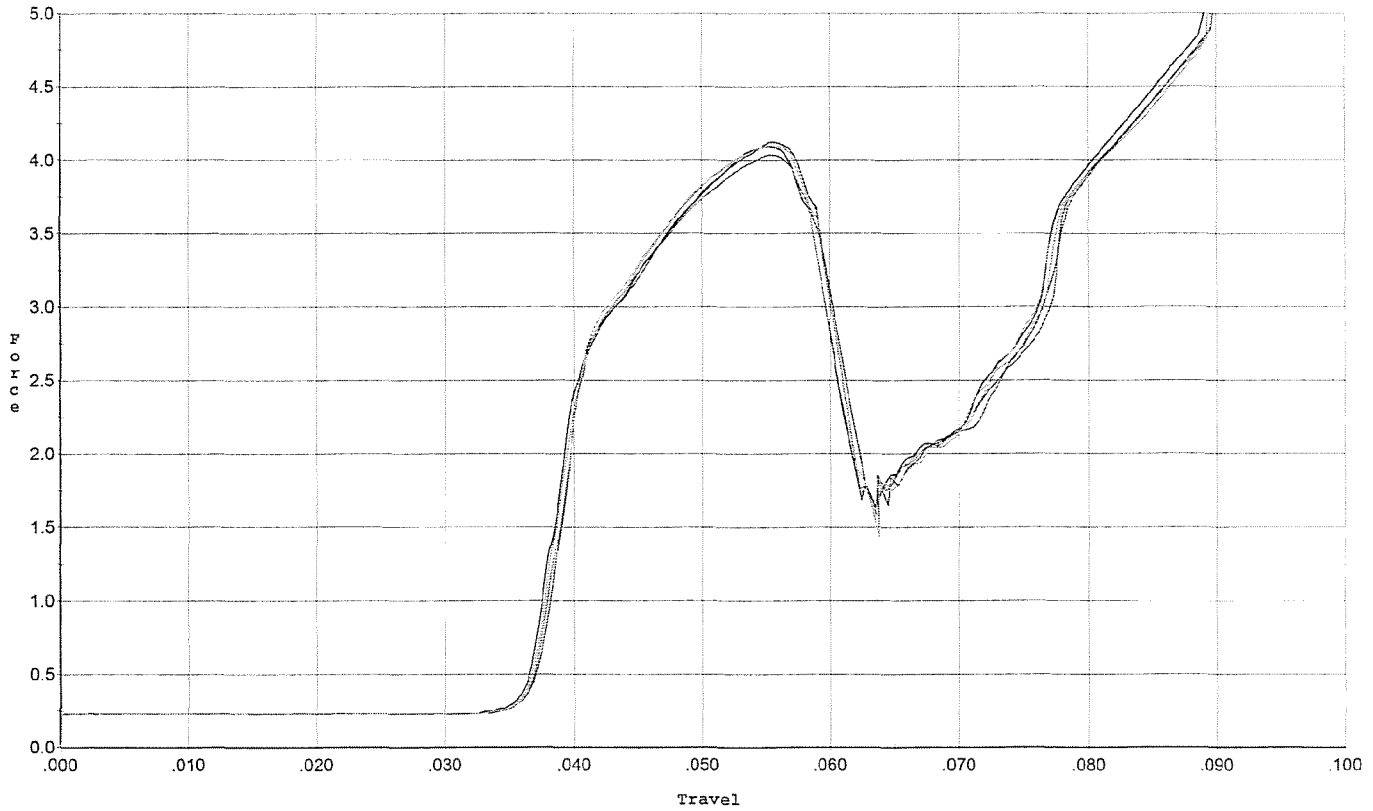
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.052	0.033	0.034	0.058		Set Trigger
2	3.217	0.052	0.033	0.034	0.058		Set Trigger
3	3.201	0.052	0.033	0.034	0.056		Set Trigger
4	3.238	0.052	0.033	0.034	0.057		Set Trigger
5	3.274	0.052	0.033	0.034	0.058		Set Trigger

Avg 3.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



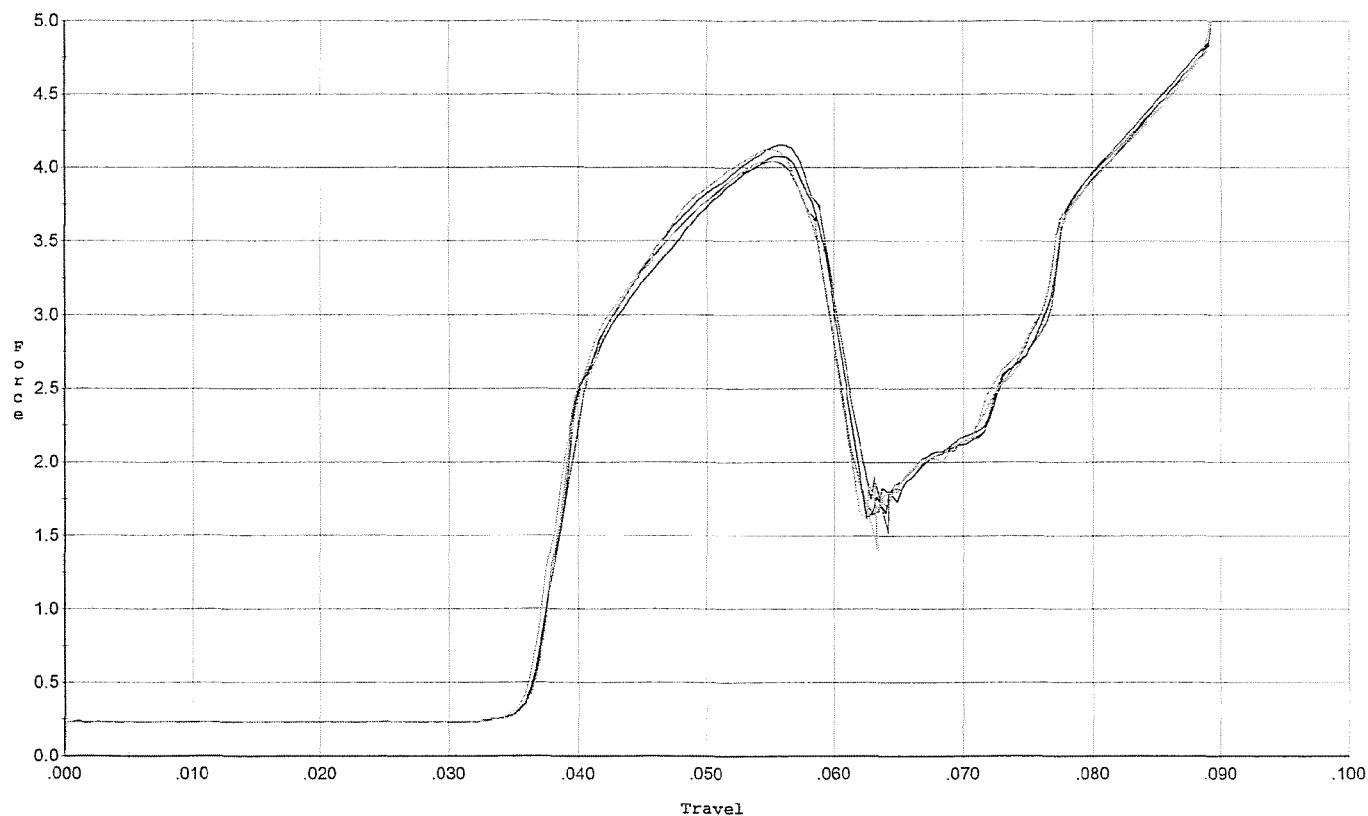
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.059	0.037	0.035	0.083		Set Trigger
2	4.095	0.058	0.036	0.034	0.082		Set Trigger
3	4.036	0.059	0.036	0.035	0.083		Set Trigger
4	4.098	0.059	0.036	0.035	0.084		Set Trigger
5	4.097	0.058	0.036	0.035	0.082		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



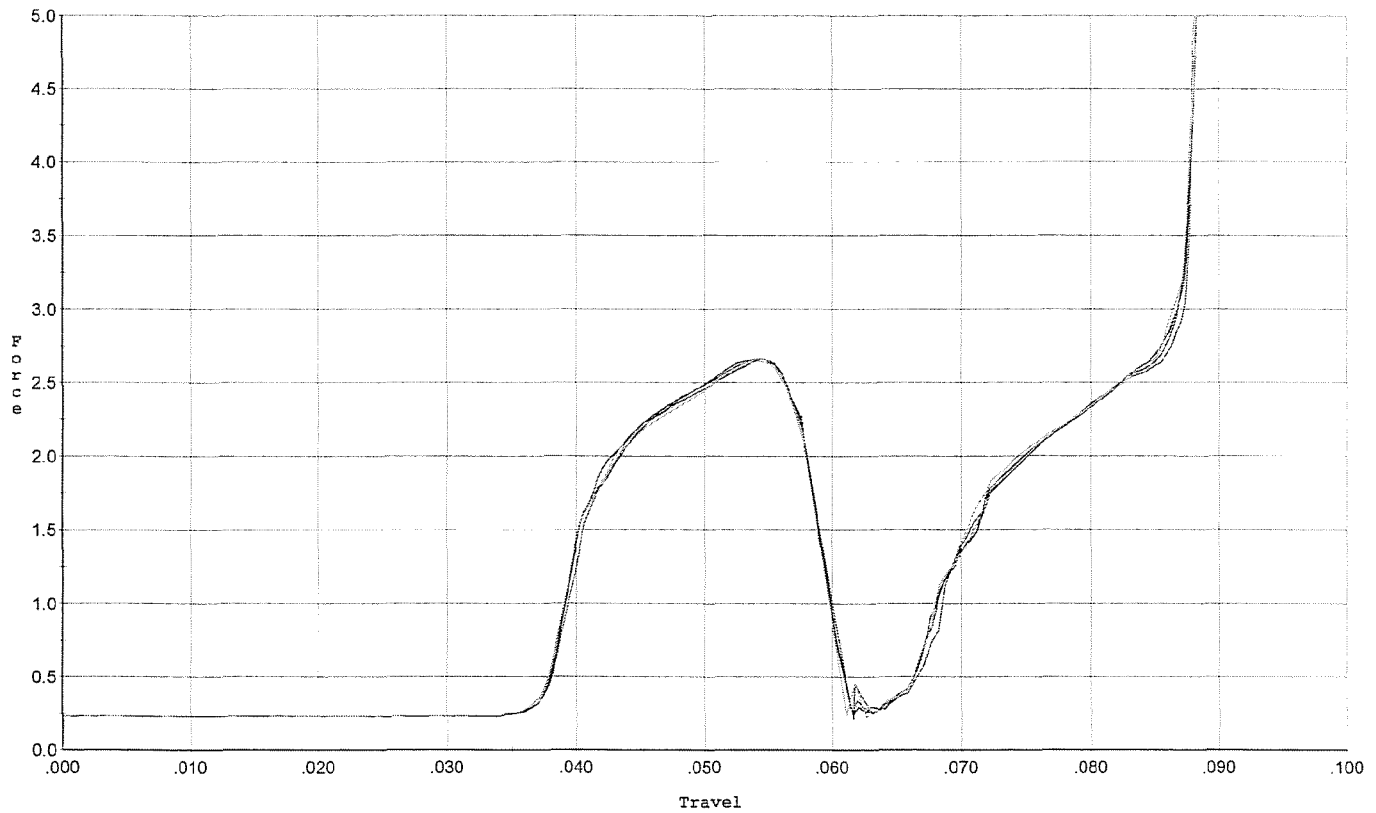
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.059	0.036	0.034	0.085		Set Trigger
2	4.074	0.059	0.036	0.034	0.084		Set Trigger
3	4.041	0.058	0.036	0.035	0.082		Set Trigger
4	4.045	0.059	0.036	0.035	0.082		Set Trigger
5	4.121	0.059	0.036	0.034	0.084		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/8/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



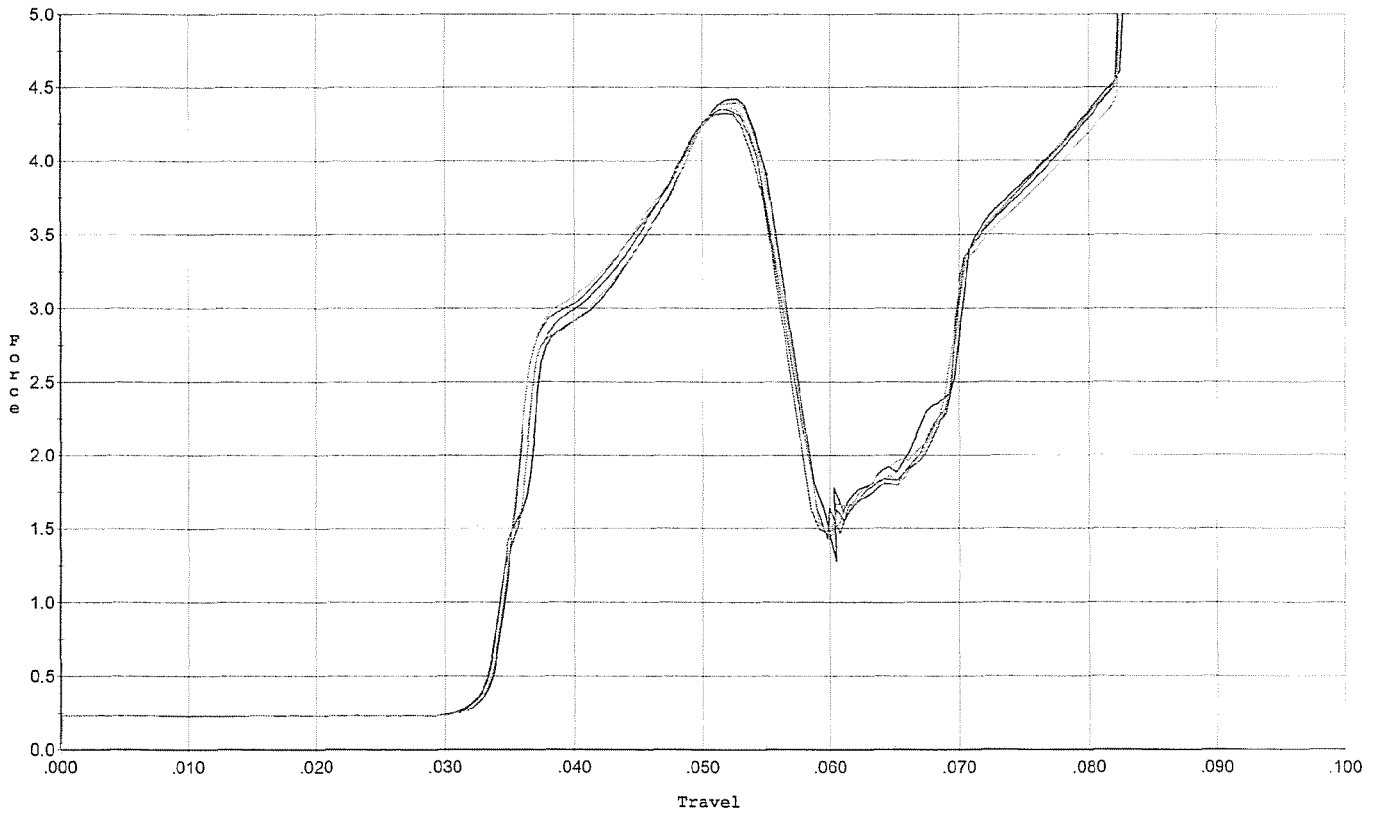
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.664	0.058	0.038	0.037	0.053		Set Trigger
2	2.659	0.058	0.038	0.037	0.052		Set Trigger
3	2.665	0.058	0.038	0.037	0.052		Set Trigger
4	2.643	0.058	0.037	0.037	0.053		Set Trigger
5	2.659	0.058	0.037	0.037	0.053		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/8/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.348	0.054	0.033	0.031	0.080		Set Trigger
2	4.422	0.055	0.033	0.031	0.081		Set Trigger
3	4.322	0.055	0.033	0.031	0.081		Set Trigger
4	4.359	0.056	0.033	0.031	0.085		Set Trigger
5	4.396	0.055	0.033	0.031	0.082		Set Trigger

AVG 4.36